

Solar PV O&M - (CAS) and (CAIS) User Group

Gerald Robinson – FEMP



FEMP's Distributed Energy Program Training Team



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Overview

Agenda

I.	FEMP Background
II.	Inspection Plan & Preparation
III.	Inspections
IV.	Latent Vulnerabilities – Corrective Actions
V.	O&M Scope & Implementation
VI.	Challenging Circumstances
VII.	Repowering or Replacement
VIII.	FEMP PV Performance Program
IX.	FEMP Resources and Q&A

Learning Objectives

- Importance of inspections in an effective O&M plan
- How to develop an inspection program
- Understand major sections of O&M Scope and how to budget and implement
- Understand when to repair, repower or replace
- Working with FEMP to achieve your management objectives

Contact Information

FEMP's Distributed Energy Team Main Points of Contact	Expertise
Nichole Liebov – FEMP AAAS STPF / 240-702-3509 / nichole.liebov@ee.doe.gov	FEMP Program Manager for Onsite CFE
Andy Walker – NREL Senior Research Fellow / 303-384-7531 / andy.walker@nrel.gov	All aspects of O&M program development + PV Performance
Jal Desai – NREL Researcher/ 303-275-3636 / jal.desai@nrel.gov	PV Performance
James Elsworth – NREL Resilience Engineer / 303-275-4242 / james.elsworth@nrel.gov	Training for self-performing O&M
Gerald Robinson – LBNL Program Manager / 510-486-5769 / gtrobinson@lbl.gov	Repair recovery strategies, O&M Procurement

Ask for Project Assistance

- Request help with your project today!
- Fill out a quick and easy application through the FEMP portal

FEMP Technical Assistance for Distributed Energy Projects

To request technical assistance for federal distributed energy projects, fill out the fields in the three form categories below. A FEMP project specialist will review your request and contact you shortly. [Contact FEMP](#) with questions.

* Required

Contact Information
First Name *
<input type="text"/>
Last Name *
<input type="text"/>
Title *
<input type="text"/>
Phone *

Case Studies

Read [case studies](#) about successfully implemented federal projects.

FEMP Services

Read FEMP's distributed energy catalog of service.

Related Resources

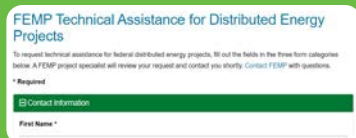
- [FEMP Training Catalog](#): Receive free training about energy management topics.
- [Federal Laws & Requirements Search](#): Look up federal energy management mandates.

Link to the [FEMP Distributed Energy Portal](#)

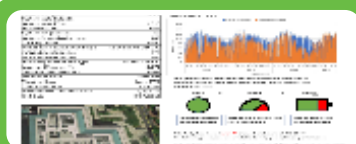
FEMP Solar PV O&M Support Tools & Initiatives



Navigate to all FEMP Solar PV O&M resources
<https://www.energy.gov/eere/femp/optimizing-solar-photovoltaic-performance-longevity>



FEMP's Distributed Energy Technical Request Portal
<https://www7.eere.energy.gov/femp/assistance/>



Solar PV Performance Initiative

- Is your system operating within bounds?
- Provide valuable baseline for moving ahead with O&M programs



Training

- Operations & Maintenance for Optimal Photovoltaic System Performance
- O&M Best Practices for Small-Scale PV Systems



Solar PV O&M Procurement Templates



Finance

Energy Savings Performance Contracting (ESPC) ENABLE:
<https://www.wbdg.org/continuing-education/femp-courses/fempodw036>

<https://www.energy.gov/eere/femp/optimizing-solar-photovoltaic-performance-longevity>

Best Practices Guide Version 3

Best Practices for Operations & Maintenance of PV & Energy Storage Systems; 3rd Edition

<https://www.nrel.gov/docs/fy19osti/73822.pdf>



Best Practices for Operation and Maintenance of Photovoltaic and Energy Storage Systems; 3rd Edition

National Renewable Energy Laboratory,
Sandia National Laboratory, SunSpec Alliance,
and the SunShot National Laboratory Multiyear Partnership
(SuNLaMP) PV O&M Best Practices Working Group

NREL is a national laboratory of the U.S. Department of Energy
Office of Energy Efficiency & Renewable Energy
Operated by the Alliance for Sustainable Energy, LLC

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Laboratory (NREL) at www.nrel.gov/publications.

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Technical Report
NREL/TP-7A40-73822
December 2018

Why Care About PV O&M?

- ✓ Increase efficiency and energy delivery (kWh/kW)
- ✓ Decrease downtime (hours/year)
- ✓ Extend system lifetime (25–40 years)
- ✓ Reduce cost of O&M (\$/kW/year)
- ✓ Ensure safety and reduce risk
- ✓ Enhance appearance and image
- ✓ Often required in financing and warranty
- ✓ Address critical latent issues before they lead to cascading failures

PV requires very little maintenance compared to other types of electric generators, but an effective O&M Program is needed to achieve all of these benefits.

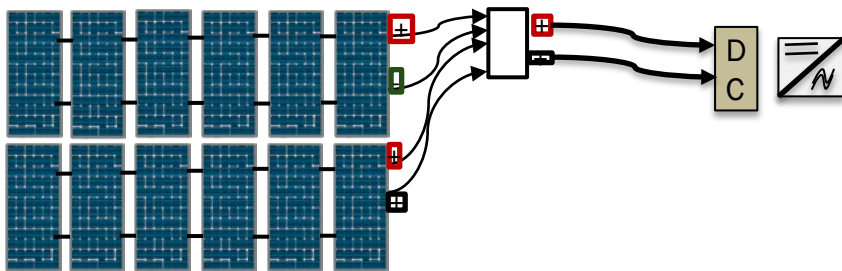
Solar PV Inspection & Maintenance is Unique

- Solar PV system technologies can be highly reliable should they be engineered, installed and maintained well.
- However, the industry lacks the hallmarks of other matured industries (e.g. buildings) underpinned by well developed codes and standards with testing protocols.
 - Structural
 - Mechanical
 - Electrical
 - Civil

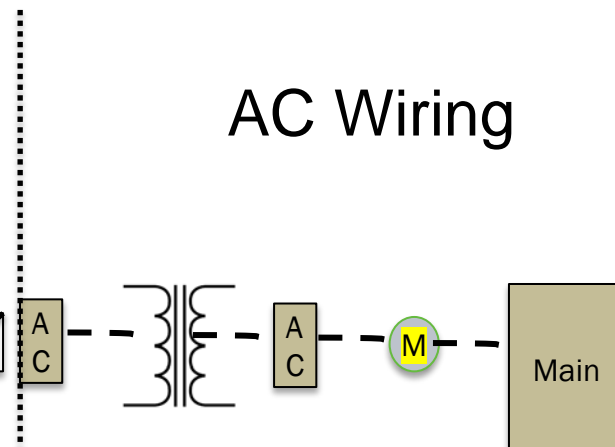
PV System Owner's Guide to Identifying, Assessing, and Addressing Weather Vulnerabilities, Risks, and Impacts
(<https://www.energy.gov/sites/default/files/2021-09/pv-system-owners-guide-to-weather-vulnerabilities.pdf>)

Focus on Presentation – Mostly on DC Side

DC String Wiring



AC Wiring



Solar Specific Electrical Standards

1. NEC 690
2. NFPA 70
3. IEC 62446-2020*
4. Guidance documents
5. Code Gaps

Traditional Electrical Preventative Maintenance

1. NFPA 70B
2. IEEE 3007.1-3007.3
3. NETA MTS

* Used in new construction commissioning – need to know which tests to use in existing systems.

Solar Specific Software Tools - HelioVolta

- Developed under a DOE/SETO Grant
- Software is available for free use by federal agencies
- Clouded system with resident software on a tablet or phone

ABOUT SOLARGRADE

The cloud-based platform for smarter, faster renewable energy fieldwork.

SolarGrade empowers teams to operate safe, reliable, and high-performing renewable assets — **at scale, on time, and on budget.**

- 🕒 Be 30% more efficient in the field
- 📈 Increase production with more uptime
- 🛑 Prevent safety events by standardizing QA/QC practices
- 📊 Elevate asset management with better data

SolarGrade was made by renewable experts to meet the needs of field technicians and asset managers.

Implement Proactive Asset Care

Generate fleet-wide analytics and portfolio-level task lists to centralize O&M work in one calendar.

Know Where Issues Are

SolarGrade leverages mobile devices' built-in geolocation capabilities to track issue location.

Streamline Data Collection

Standardize field data collection steps to move quickly and accurately in the field.

Achieve Consistency

Leverage industry-leading SolarGrade QA/QC and O&M frameworks or create your own.

Work Simultaneously at Sites

Split up tasks while following consistent workflows.

Easily Update As-Builts

Upload and geolocate project as-builts on-site and make mark-ups on mobile, even offline.



KEY FEATURES

- Georeferenced issue tagging
- Photo capture and editing
- Pre-built, pre-loaded inspection protocols (customizable)
- Pre-written, pre-loaded issue descriptions (editable)
- Integrated as-builts with mark-up tools
- Automated reporting
- Automated punchlists

Start Your Free Trial

Sign up at solargrade.io/

SOLARGRADE
BY HELIOVOLTA

Solar Specific Software Tools – ILLU.WORKS

PV Testing (IEC 62446-1)

IEC 62446-1 establishes the standard for testing, documenting, and maintaining grid-connected PV systems. The standard specifically outlines protocols for direct current (DC) testing, which is used to assess the health of the system at various points of asset life.

In order to make these standards more actionable, the Department of Energy has funded a collaborative research initiative with aims to adapt NREL's published [best practices guidance for solar PV O&M](#) into digital, operational, and publicly accessible procedures.

<p>PV Array String-level Testing for Commissioning (IEC 62446)</p> <p>Testing Commissioning</p>	<p>PV Array String-level Testing for O&M</p> <p>Testing Preventative Maintenance</p>	<p>Full Infrared Camera Test</p> <p>Testing</p>
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PV Visual Inspection

<p>PV Array Cabling Visual Inspection</p> <p>Visual Inspection Commissioning Preventative Maintenance</p>	<p>PV Mounting Structure Visual Inspection - Ground</p> <p>Visual Inspection Preventative Maintenance</p>	<p>PV Combiner /Interconnection Panel Inspection</p> <p>Visual Inspection</p>
<p>PV String Inverter Visual Inspection</p> <p>Visual Inspection Preventative Maintenance</p>	<p>Protection Device Visual Inspection</p> <p>Visual Inspection</p>	<p>PV Facial Damage Inspection</p> <p>Visual Inspection Preventative Maintenance</p>
<p>PV Shading Check</p> <p>Visual Inspection</p>	<p>PV Isolation Safety Checks</p> <p>Visual Inspection Healthy & Safety</p>	

Corrective Maintenance and Other Procedures

<p>Replace PV Module</p> <p>Corrective Maintenance</p>	<p>MC4 Connector Replacement/Install</p> <p>Corrective Maintenance</p>	<p>PV Isolation Safety Checks</p> <p>Healthy & Safety</p>
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ILLU Help Desk English

- Welcome to illu
- Quick Start Guide
- Workflow Library**
 - All Workflow Templates
 - Hardware Specific
 - PV Visual Inspection and Testing
 - ESS Visual Inspection and Monitoring
 - Frontline Safety and Reporting
 - Request a Workflow
- FUNDAMENTALS
 - ILLU Basics
 - Feature Roadmap
 - Offline Mode
- ACCOUNTS AND MEMBERS
 - For Admins
 - Accepting an Invitation
 - Change Password
 - Transfer an Account
 - Delete an Account
- JOBS
 - Job Basics
 - Create/Edit Job Sites
 - View Jobs on Map
 - Generate Job Report
 - Bulk Export Job Data
- WORKFLOWS
 - Workflow Overview
 - Create a Workflow
 - Share Workflows
 - Add Workflows to a Job
 - Workflow Tips & Tricks
- ILLU API
 - API Overview
 - API Examples
- BEST PRACTICES
 - Maintenance
 - Technology-specific
 - Examples
- TIPS
 - How to Set Up Recurring Processes
 - Example of ILLU in Action

Workflow Library

With OEMs and industry partners, we have built a collection of ready-to-go Workflows for you to use & edit. Click on workflows below to preview and instantaneously add them to your illu organization.

What are workflows? Workflows are interactive step-by-step procedures designed for mobile devices and for clean energy frontline teams. [Learn more here.](#)

At illu, we work every day to address challenges slowing down the clean energy transition:

- Skills Gap.** Growing the renewable energy workforce to unblock bottlenecks in deployment and servicing
- Affordability.** Bringing down soft costs for system deployments to make it more affordable for more people
- Reliability.** Avoid preventable equipment failures due to poor workmanship or mistakes

and more! In service of this, we built the illu Workflow Library to **make publicly accessible all the know-how on climate technologies** that's currently trapped in the minds of experienced technicians or scattered checklists/manuals. We're turning all these on-the-ground processes (inspections, installation, QA/QC, documentation) into easy-to-follow workflows that anyone can share and swipe through their mobile device.

- All Workflow Templates
- Hardware Specific
- PV Visual Inspection and Testing
- ESS Visual Inspection and Monitoring
- Frontline Safety and Reporting

Something missing that you want? Submit the form below to make a Request.

Workflow Library Request Form

Something missing from our Library that you want? Submit your request below for our team to review and prioritize.

Your Name

Training Needed – Hands On Testing/Diagnosis

- **Need for Training**
 - Solar PV is different enough, electrically, structurally and mechanically
 - Experience with Solar PV DC source circuits troubleshooting and diagnosis
- **Solar Energy International**
 - <https://www.solarenergy.org/courses/solar-training-pv-systems-tools-and-techniques-for-operation-and-maintenance-lab-week-grid-direct/>
 - <https://www.nabcep.org/>

Solar PV Inspection Plan

PV O&M by System Type: Different Mounting Arrangements

Roof mounts: attached or ballasted



Photo by Mercury Solar Solution images.NREL.gov #18062

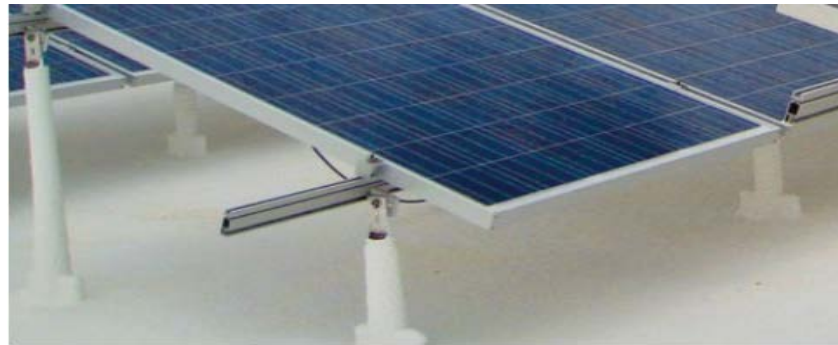


Photo Orlando Utilities Commission images.NREL.gov #18715

Ground mounts: tracking or fixed



Photo by Andy Walker, NREL



Photo by Andy Walker

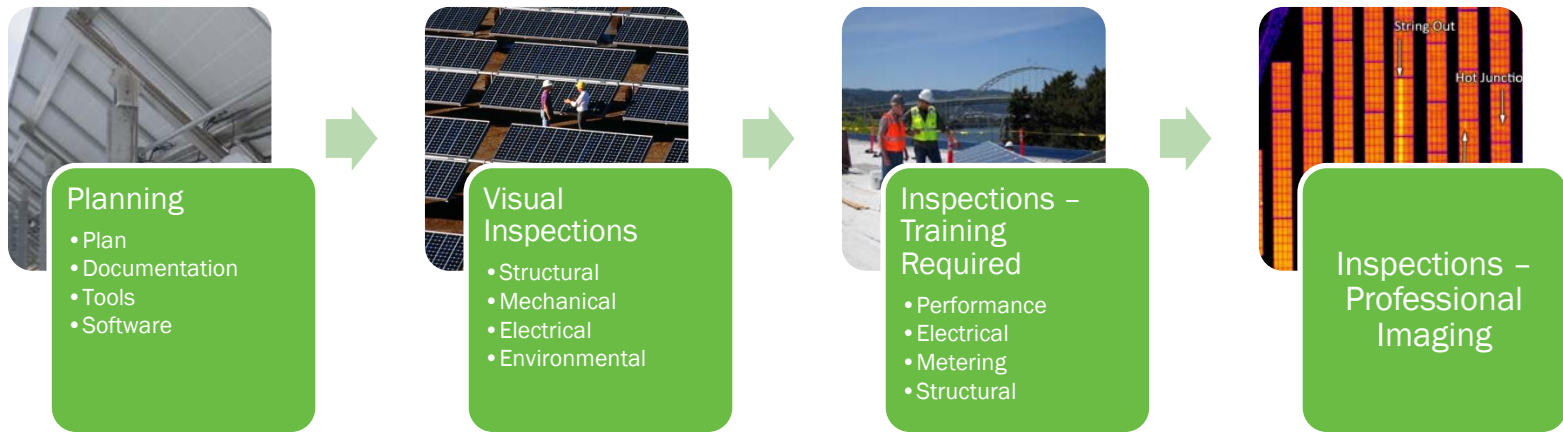
Planning & Training – Inspection

- **As-built drawings & equipment manuals**
 - Check that drawings match what is installed
 - Include beam types, metal gauge, joint details and fasteners
 - Wire gauge and types
 - Component manufactures and model numbers
- **Training**
 - Training needed with DC systems and PPE
 - How to measure for performance, grounding, faults, conductor integrity
- **Training resources**
 - O&M Best Practices for Small-Scale PV Systems (<https://www.wbdg.org/continuing-education/femp-courses/fempfts27>)
 - Solar Energy International (SEI) (<https://www.solarenergy.org/>)
 - FEMP Resources on O&M topics (<https://www.energy.gov/femp/optimizing-solar-photovoltaic-performance-longevity>)
- **Creating a plan**
 - Start with Best Practices – 3rd Edition
<https://www.nrel.gov/docs/fy19osti/73822.pdf>

Inspections

Inspections

- General Rule – 20% effort yields 80% results
- Start with visual inspections leading to more invasive measures as needed



Inspections – Visual

1. Site Conditions:

1. Ground or Canopy Mounted Arrays

- ✓ Weed growth
- ✓ Signs of soil loss from floods
- ✓ High dust/dirt sources

2. Roof

- ✓ Rack dislodged
- ✓ Weed growth
- ✓ Leafy debris buildup
- ✓ Roof drain clogs
- ✓ Animal nesting or damage
- ✓ Animal soiling

3. General Organization of Site



Photo by Gerald Robinson, LBNL

Photos by Gerald Robinson, LBNL

Inspections – Visual

- **Mechanical – Fasteners**

- Push/pull on modules – loose?
 - Modules loose on rack
- Loose or missing fasteners
- Damaged; bent, sheared
- Wrong fasteners for critical applications
 - Self tapping sheet metal screws
 - Clamping fasteners - rack assembly
 - "Nylok" for vibration resistance
 - Helical split washers



Photo by
Gerald Robinson, LBNL

Inspections – Visual

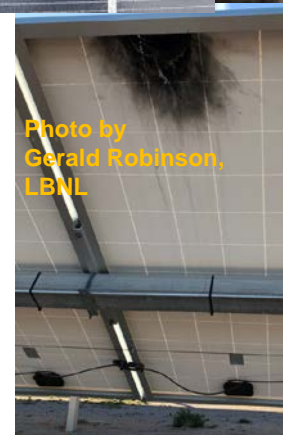
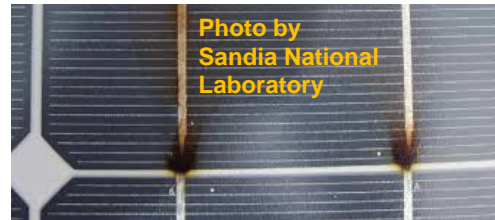
1. Module condition:

1. Obvious module degradation

1. Cracked glass
2. Delamination
3. Discoloration
4. Backsheet cracking
5. Snail trails
6. Diode failure

2. In most cases modules must be replaced

TIP: Require replacement modules meet – PVEL or RETC standards



Inspections – DC Wire Management

INTRODUCTION: 3

Field Inspection Guidelines for PV Systems 4

Section 1. Field Inspection Checklist for Array: 4

 a) Number of PV modules and model number matches plans and spec sheets 4

 b) Wire Management: Array conductors are neatly and professionally held in place 5

 c) Module and Array Grounding 9

 d) Electrical Boxes and Conduit Bodies on Roof Reasonably Accessible and Electrical Connections Suitable for the Environment 10

 e) Array Fastened and Sealed According To Attachment Detail 12

 f) Conductor Ratings and Sizes 13

Section 2. Specifics For Ground-Mounted Arrays 15

 a) Foundation and mounting structure review 15

 b) Electrical bonding of structural elements 15

 c) Additional array electrode 16

 d) Attachment method according to plans 16

 e) Wiring not readily accessible 17

Section 3. Appropriate Signs Installed 18

 a) Check proper sign construction 18

 b) Check for sign identifying PV power source system attributes at dc disconnect 18

 c) Check for sign identifying ac point of connection [690.54]. 18

 d) Check for sign identifying switch for alternative power system 18

Section 4. Check that equipment ratings are consistent with application and signs 19

 a) Check that inverter has a rating as high as max voltage on PV Power Source sign 19

 b) Check that circuit breakers or fuses in combiner or fused disconnect are dc rated at least as high as max voltage on sign 19

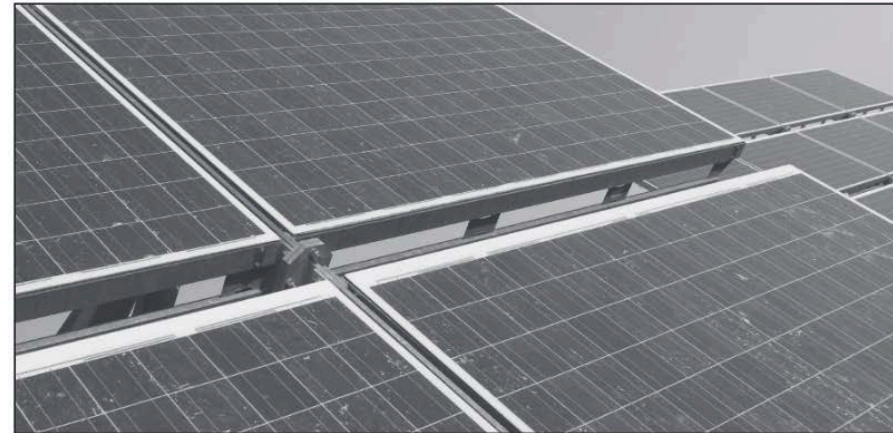
 c) Check that switches and OCPDs are installed according to manufacturers specifications (i.e. many 600Vdc switches require passing through the switch poles twice in a specific way). 19

 d) Check that inverter is rated for the site ac voltage supplied and shown on the ac point of connection sign. 19

 e) Check that OCPD connected to the ac output of the inverter is rated at least 125% of maximum current on sign, and is no larger than the maximum OCPD on the inverter listing label. 19

 f) Check that the sum of the main OCPD and the inverter OCPD is rated for not more than 120% of the busbar rating. 19

Section 5. Worksheet for PV System Field Inspection 20



FIELD INSPECTION GUIDELINES FOR PV SYSTEMS

PREPARED FOR:
Interstate Renewable Energy Council
 Version 1.1 / June 2010
 available at www.irecusa.org

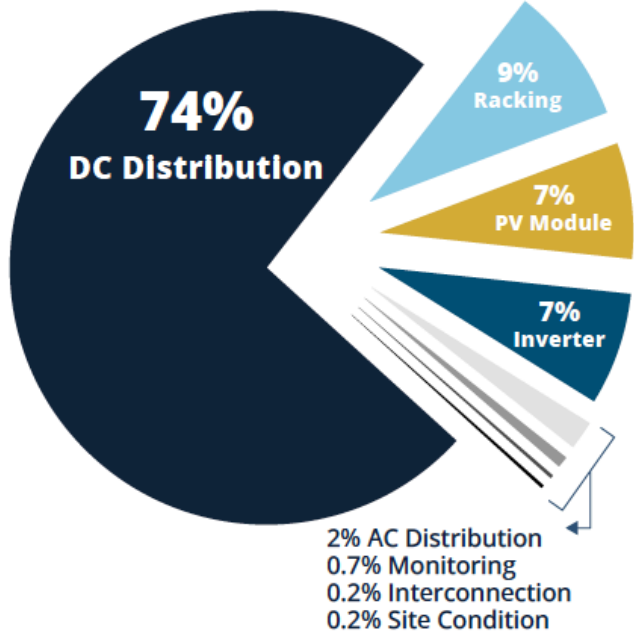
PREPARED BY:
 Brooks Engineering
 873 Kells Circle
 Vacaville, CA 95688
www.brooksolar.com



Inspections – What other inspectors have found

74% of all issues were located in the **DC Distribution** section of PV systems.

SHARE OF ISSUES BY PV SYSTEM SECTION



Inverters often appear to cause PV system problems: they are usually the primary source of energy yield data and error messages when PV systems trip and shut down.

Yet, on-the-ground data reveals that inverters are rarely the root cause of downtime. In most cases, inverters trip because they detect underlying issues located within the DC Distribution section.

DC Distribution System is Currently the Most Critical Inspection Topic

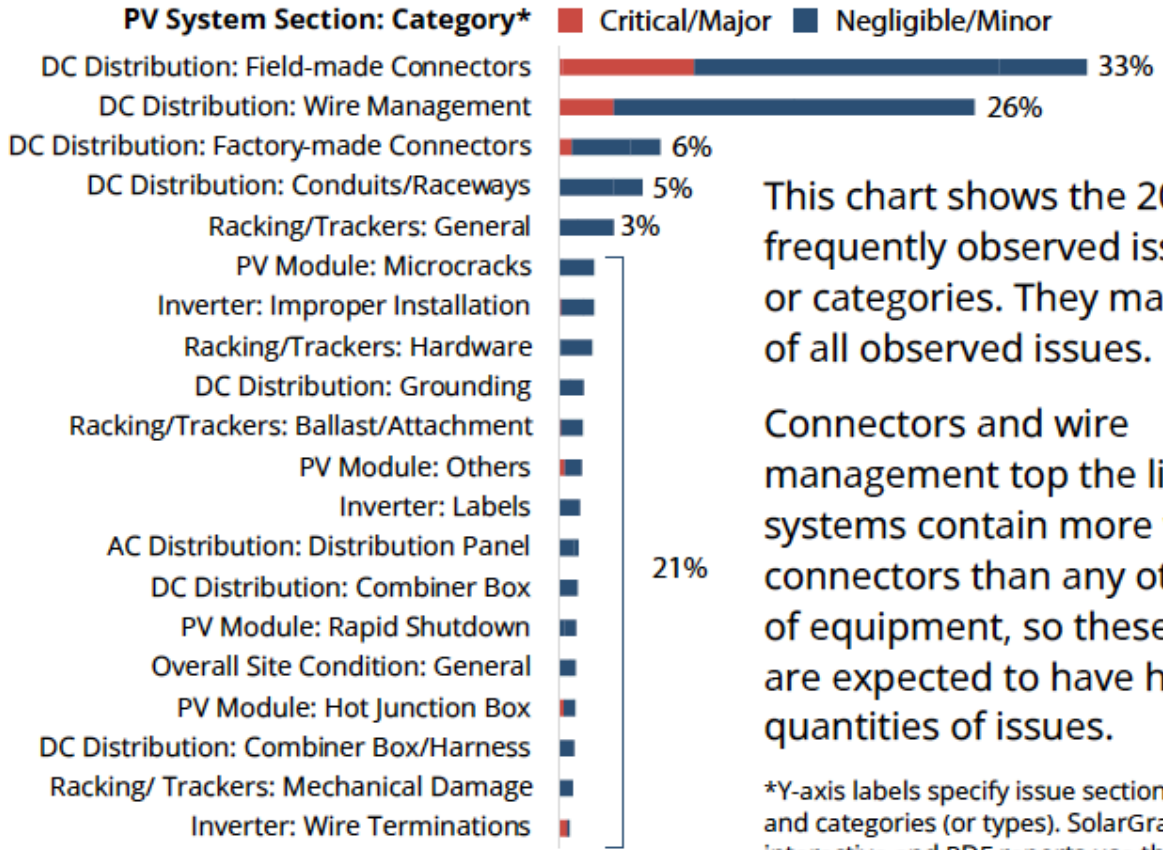
WHAT YOU SHOULD KNOW
DC Distribution issues are more likely to present safety risks than issues in any other section of the system.

Heliovolta “The SolarGrade Health Report” 1st Edition - <https://solargrade.io/heliovolta/>

Inspections – What other inspectors have found

59% of all issues are related to **field-made connectors and wire management** in DC Distribution.

TOP 20 MOST COMMON ISSUE TYPES BY VOLUME AND SEVERITY



This chart shows the 20 most frequently observed issue types, or categories. They make up 94% of all observed issues.

Connectors and wire management top the list. PV systems contain more wires and connectors than any other piece of equipment, so these categories are expected to have higher quantities of issues.

*Y-axis labels specify issue sections (or locations) and categories (or types). SolarGrade’s automated interactive and PDF reports use this structure.

Inspections – Visual

1. DC String Wiring

1. MC4 Connectors

1. Mis-mating
2. Signs of heat damage – melting
3. Examine with IR camera
4. Mark each for replacement



Photos by FLIR

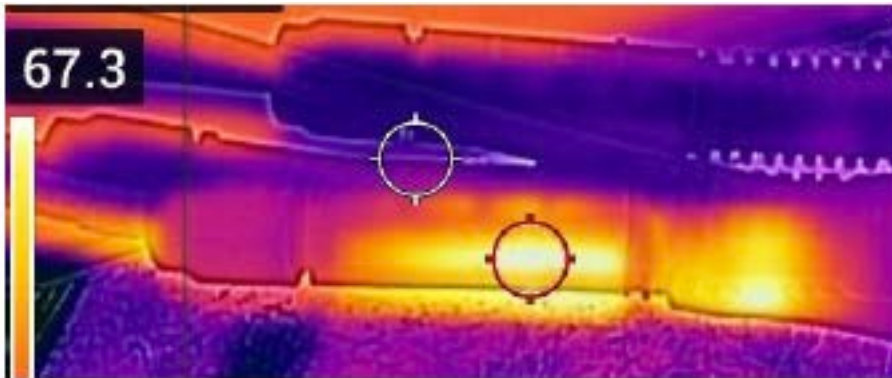


Photo by Heliovolta



Photo by Kevin Watson, LBNL



Inspections – Visual Only

1. DC String Wiring

1. Improper support/securing
 1. Embrittled nylon wire ties
 2. Broken wire ties
2. Non-rated wire
3. Wrong gauge
4. Excessive lengths
5. Turn radius
6. Contact with combustibles



Photos by
Gerald Robinson,
LBNL

Inspections Requiring Training + PPE

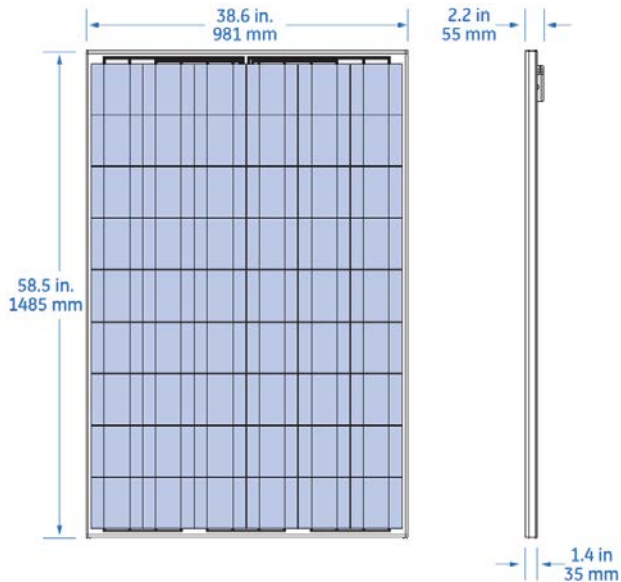
Inspections - PV Performance In Field

- 1. Simple, static in-field test to determine performance**
 1. True performance over time is the only way to measure, however a snapshot can provide clues.
- 2. String-level testing (requires training and PPE)**
 1. If using IEC 62446 – only use I_{mp} and V_{mp}
- 3. Individual module testing (requires training and PPE)**
 1. Used only after clamp on DC meter confirms no current on the connected string

Great Lakes Science Center Example

PTC Rating (W)

Watts 173.1



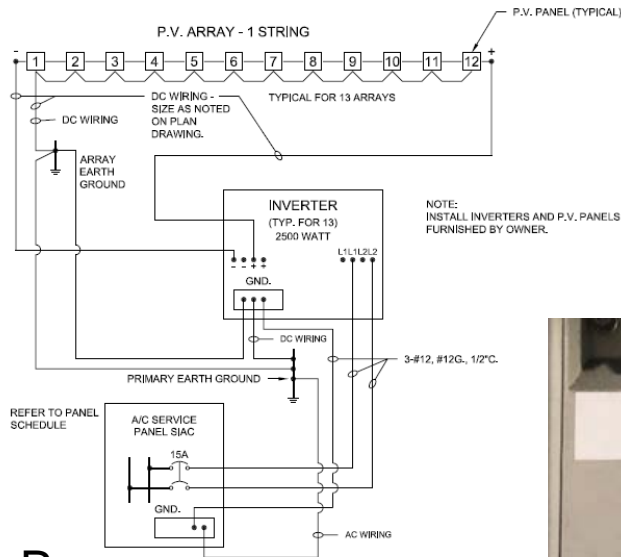
Typical Performance Characteristics

Peak Power (Wp) STC Rating	Watts	200
Max. Power Voltage (Vmp)	Volts	27.1
Max. Power Current (Imp)	Amps	7.4
Open Circuit Voltage (Voc)	Volts	34
Short Circuit Current (Isc)	Amps	7.8
Short Circuit Temp. Coefficient	mA/°C	5.6
Open Circuit Voltage Coefficient	V/°C	-0.12
Max. Power Temp. Coefficient	δ %/°C	-0.5
Max. Series Fuse	Amps	15
Normal Operating Cell Temperature [NOCT]	deg. C	45

PTC Ratings for Modules:

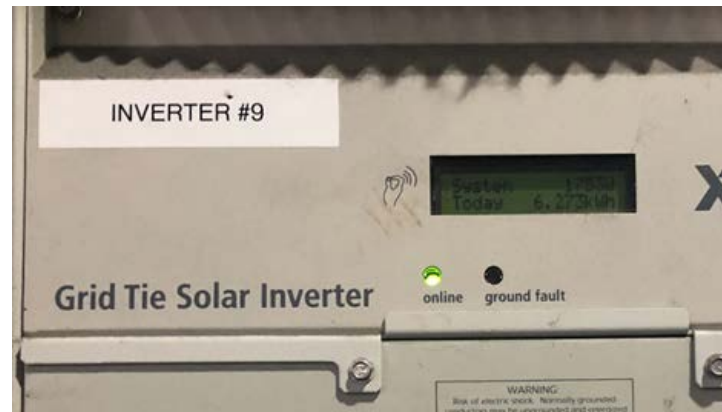
<https://solarequipment.energy.ca.gov/Home/PVModuleList>

P_{PTC} and P_{out}



$$P_{PTC} = 12 \text{ modules} * 173.1 \text{ W/module} = 2077 \text{ W}$$

P_{out}
From inverter
In this photo = 1753 W



Solar Measurement

Gref = 1000 W/m² (full sun)
Measure sunlight perpendicular to the rays



Performance Ratio (PR)

η_{BOS} = balance-of-system efficiency; **say $\eta_{BOS} = 0.90$** for example

degr = an age degradation factor that is 1.0 initially but degrades at 0.6 to 1.0%/year

After 10 years say degr = 0.94

δ = temperature coefficient of power (1/°C), which is usually on the order of 0.004 1/°C

In our case it is 0.005 1/C

$$\frac{1}{\left\{ \eta_{BOS} * degr * \left(1 - \delta(T_{ambient} - 20C) \right) \right\}}$$
$$= 1 / (\text{_____} * \text{_____} * (1 - 0.005(\text{_____}C - 20C)))$$
$$= \text{_____}$$

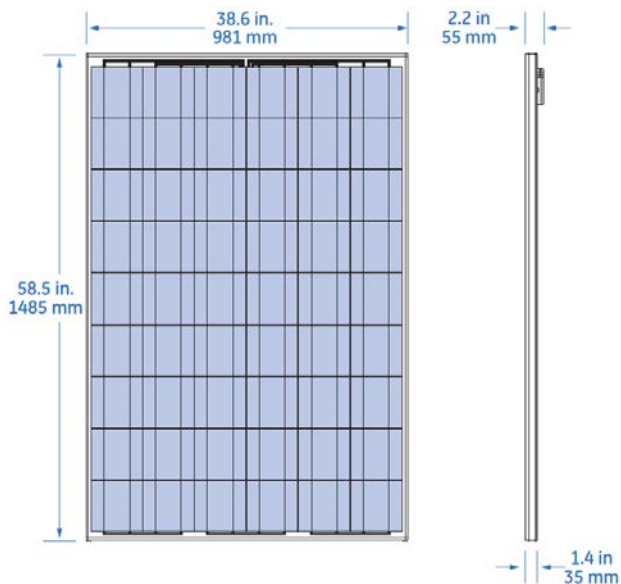
$$PR = (\text{_____} W) / (2077 W) * (1000 W/m^2) / (\text{_____} W/m^2) * 1.22$$

$$\text{Inverter Number \#} \text{_____} \quad PR = \text{_____}$$

Great Lakes Science Center Example

PTC Rating (W)

Watts 173.1



Typical Performance Characteristics

Peak Power (Wp) STC Rating	Watts	200
Max. Power Voltage (Vmp)	Volts	27.1
Max. Power Current (Imp)	Amps	7.4
Open Circuit Voltage (Voc)	Volts	34
Short Circuit Current (Isc)	Amps	7.8
Short Circuit Temp. Coefficient	mA/°C	5.6
Open Circuit Voltage Coefficient	V/°C	-0.12
Max. Power Temp. Coefficient	δ %/°C	-0.5
Max. Series Fuse	Amps	15
Normal Operating Cell Temperature [NOCT]	deg. C	45

PTC Ratings for Modules:

<https://solarequipment.energy.ca.gov/Home/PVModuleList>

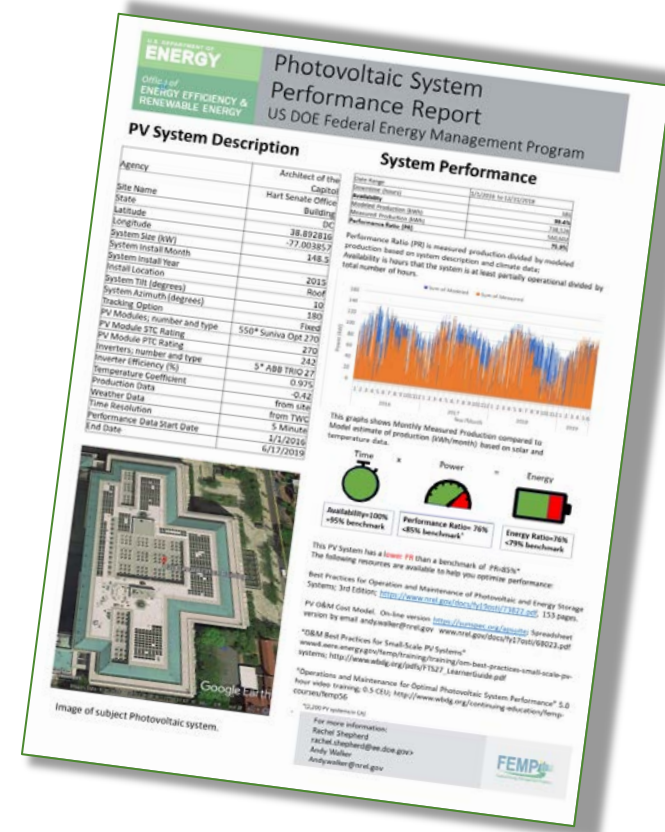
Inspections - PV Performance – String Level

1. Simple steps to string level Imp test

1. Number of modules on string*Imp rating of one module = total Imp for string calculated.
2. Measure amps at combiner box or at string inverter.
3. Measure irradiance parallel to module surface in field and divide by 1,000 W/M² = available solar resource as a percentage.
4. Multiply calculated string Imp*available solar resources = Imp for string adjusted for irradiance levels.
5. Compare the measured against the calculated Imp adjusted for irradiance levels. If measured is $\geq 15\%$ then further electrical testing is needed to find cause.
 1. Rule out module degradation.

FEMP PV System Performance Assessment

- **Information from Site**
 - System description
 - Production data (time series)
- **Information from NREL Analysis**
 - Solar resource data
 - Temperature data
 - Performance model (SAM)
- **Results**
 - **Availability** (% uptime)
 - **Performance Ratio** (measured/modelled production when available)
 - **Energy Ratio** (measured/modelled energy)
- **Goals**
 - For sites: Identify performance potential and provide resources
 - For FEMP: Inform future feasibility studies; informative discussions with site staff



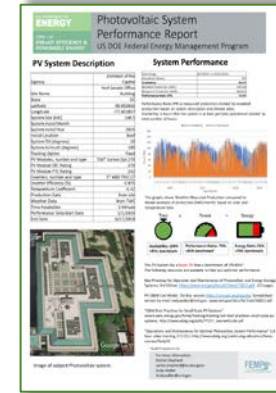
Performance Evaluation



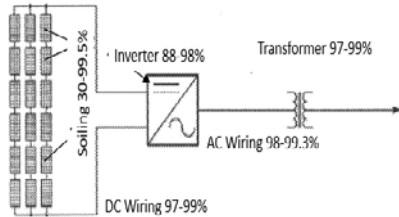
Production Meter



Record of Measured Production



Performance Evaluation



System Description



Modeled Production



Satellite Sensors



Solar Radiation Data
Temperature Data



Mickey Leland Case Study

- Demonstrates the impact of the analysis and monitoring
- PV production data indicated an anomalous dip in production around August 2018, which was attributed to a problem with an inverter. General Services Administration staff worked with their O&M contractor to identify the specific issue. After the repair was completed in August 2019, PV production returned to expected levels—as shown by the improved system performance metrics.

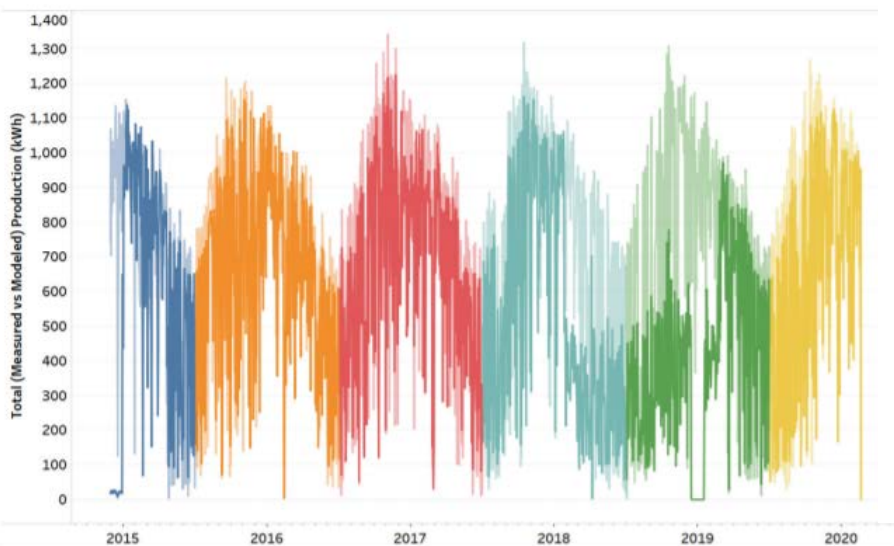


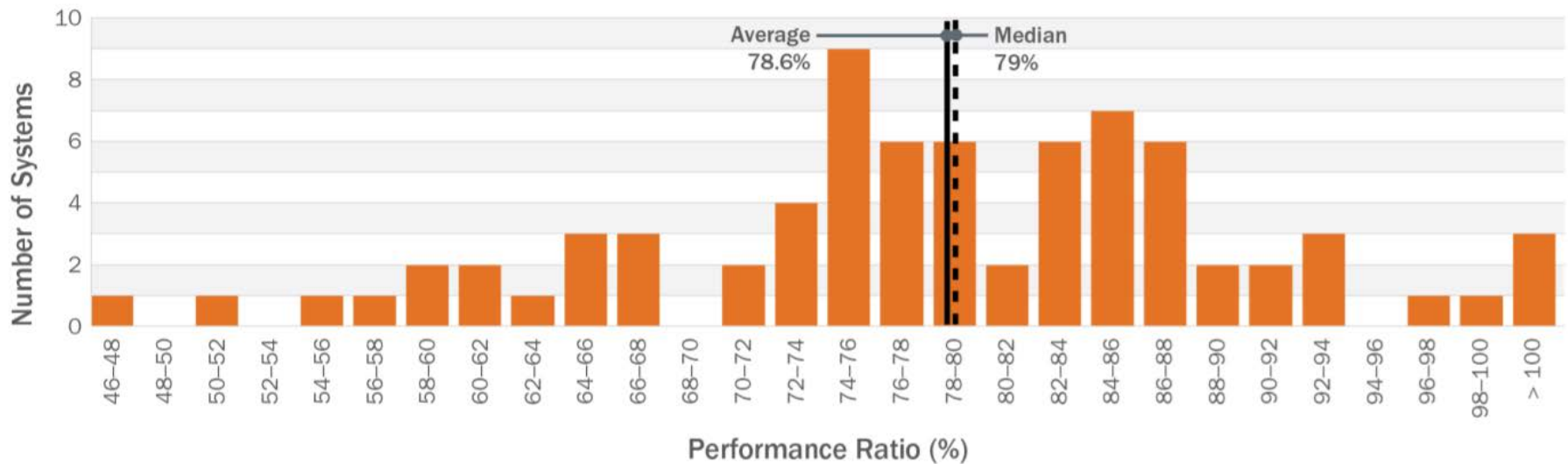
Figure 2. System performance at the Mickey Leland site. This graph shows the total daily measured production (darker shade) compared to total daily modeled estimate (lighter shade) across 5 years and 2 months of production (kWh).

Table 1. Annual PV Performance Metrics for the Mickey Leland Site

	2015 (June– December)	2016	2017	2018	2019	2020 (January– August)	Total
Availability	85%	98%	98%	97%	89%	97%	94%
Performance Ratio	99%	91%	91%	78%	66%	91%	85%
Energy Ratio	81%	90%	90%	77%	58%	89%	80%

<https://www.energy.gov/sites/default/files/2021-10/mickey-leland-federal-building-fact-sheet.pdf>

FEMP PV Performance Assessment: Performance Ratio

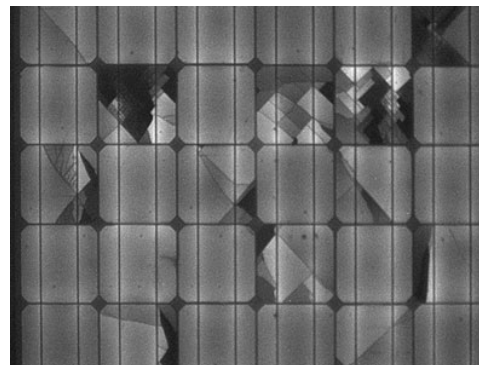
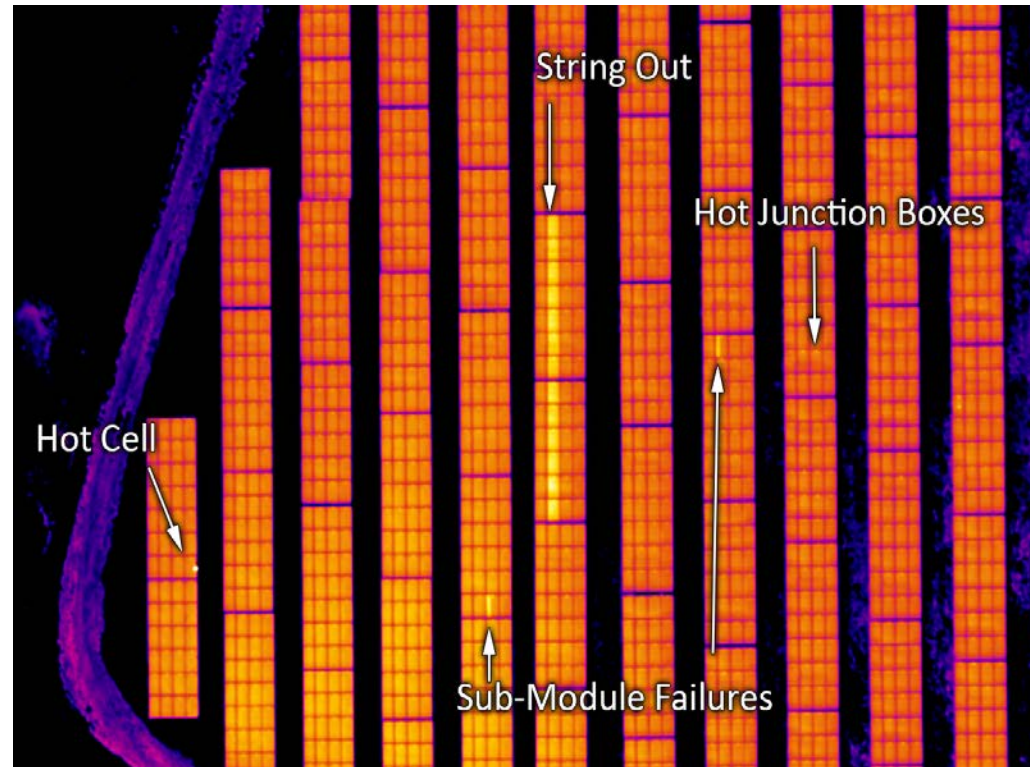


	Minimum	Average	Median	Maximum	Standard Deviation
Performance	46.0%	78.6%	79.0%	101.0%	11.7%

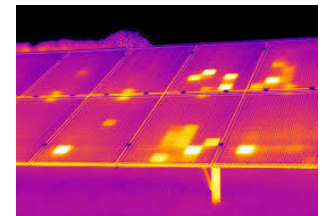
Inspections – Drone or Aircraft

Large systems, mass module concerns:

- Common methods
 - IR
 - Electroluminescence (EL)
 - UV - Florescence
- Drone or aircraft with equipment having software to process images and provide real information
- High accuracy in identifying issues affecting performance.

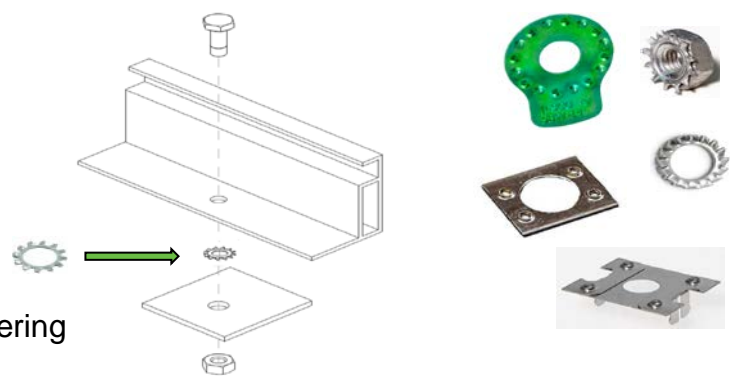


Photos by NREL



Equipment Bonding Conductor – Module Fastener Stack

- Equipment bonding loss due to corrosion, galvanic action is serious issue.
- Field inspection of loosened joint show evidence of serious corrosion and probable electrical resistance.
- Using fastener stack as bonding pathway is problematic and needs to be checked for resistance.
- These joints will loosen chronically



Images by Matrix Engineering

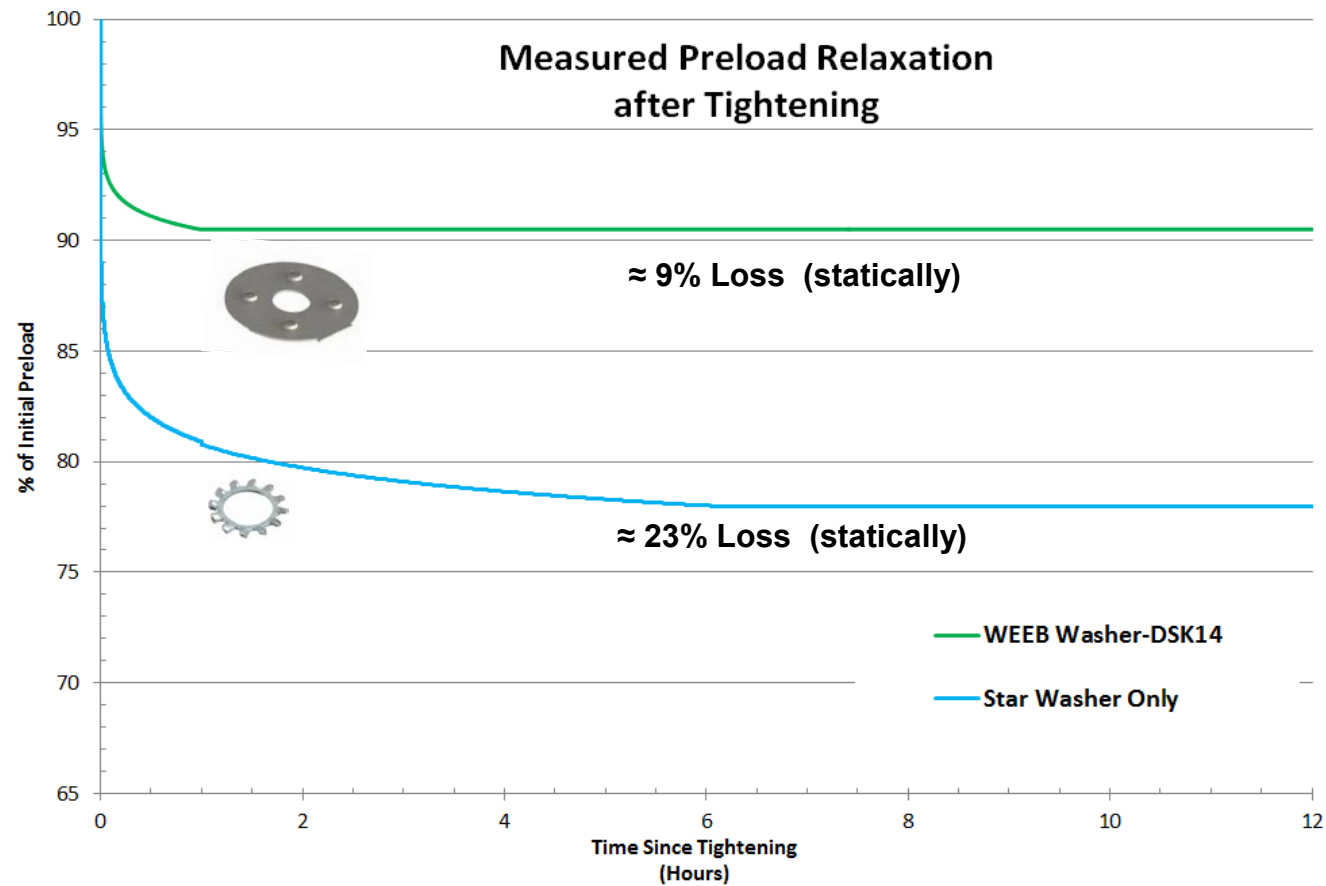
Code/Standard	Applicability
UL 467	Describes how to create grounding and bonding pathways between non-current carrying components e.g. modules, racking systems, equipment.
UL 2703	Solar PV specific and covers topics related to both bonding and fasteners.
NEC 250	Lists required equipment, location of grounding connections, methods and capacities of devices.

Useful Reference Materials

1. <https://ases.org/wp-content/uploads/2021/11/Corrosion-in-Solar-PV-Grounding-and-Bonding-.pdf>
2. https://hubbellcdn.com/brochure/WIL_WEEB_Washer_Guide_Washer_Theory_BRO.pdf

Equipment Bonding Conductor – Module Fastener Stack

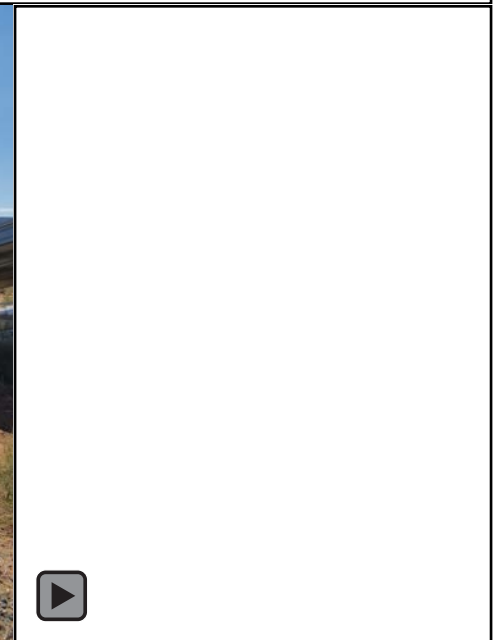
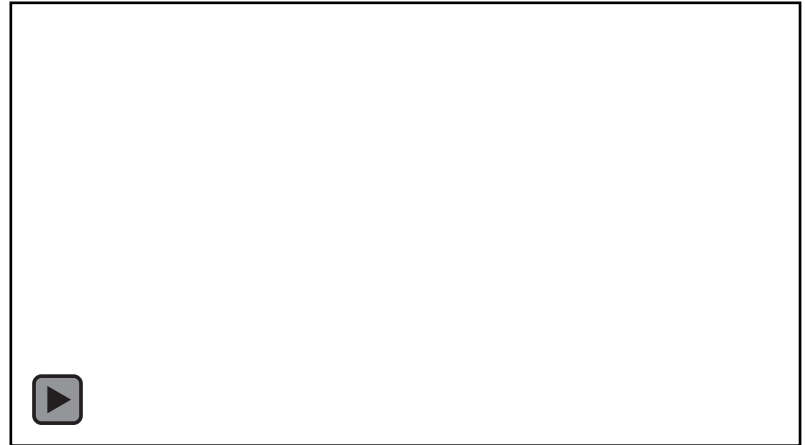
Ongoing - Experimental Work



Inspections – Special Circumstances Rack movement

High deflection, low resonate frequencies and lateral movement:

- Unanticipated strong compound forces on fasteners
- Modules will fatigue and fail
- Cascading failure effects
- Requires some re-engineering after root causes are understood



Inspections – Special Circumstances Flat Roof

- 1. Entrapment of array and roof system.
- 2. Fully ballasted vulnerable to wind events.



WIND DESIGN FOR LOW-PROFILE SOLAR PHOTOVOLTAIC ARRAYS ON FLAT ROOFS

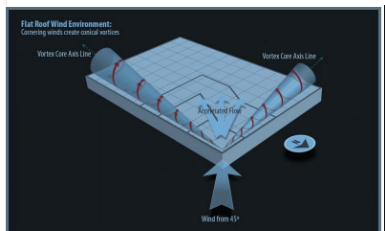


Figure 3: Corner vortices on a roof top (Figure courtesy Cemak Peterka Petersen)

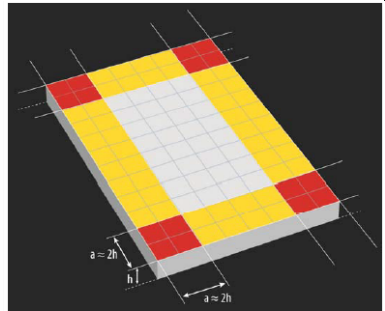


Figure 4b: Wind zones for a flat roof for solar photovoltaic array wind loading (Diagram courtesy Cemak Peterka Petersen)



Prepared by
SEAOC Solar Photovoltaic Systems Committee
Report SEAOC PV2-2012
August 2012

O&M Implementation

Contract versus Self-Perform O&M

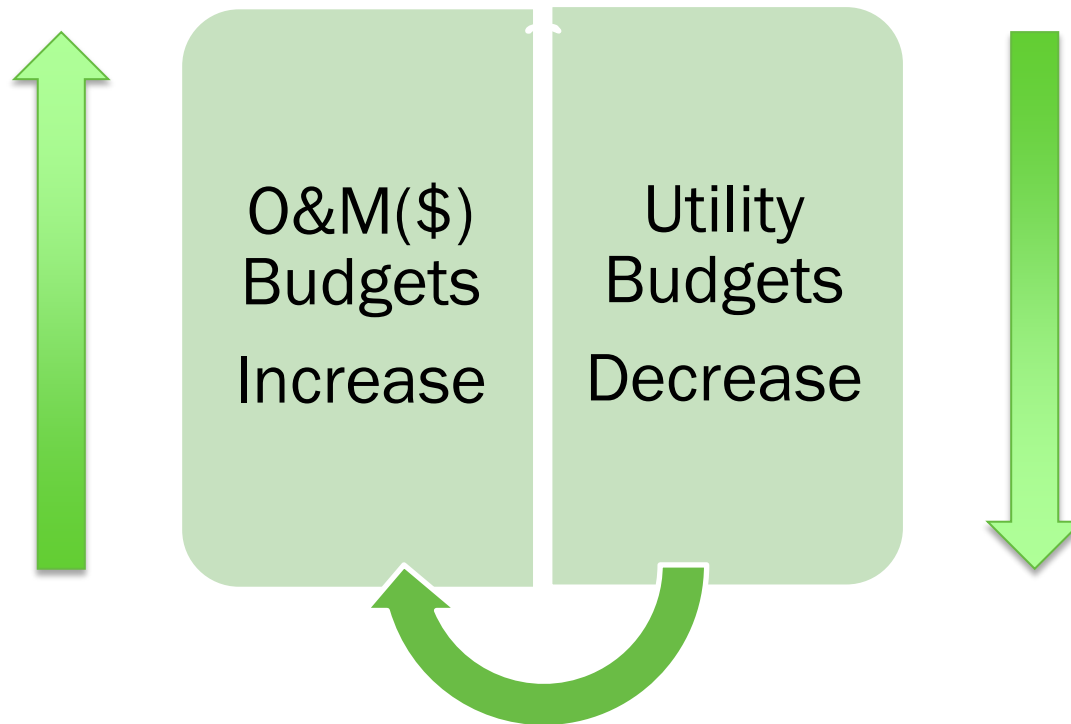
	Pros	Cons
Self-Perform	<ol style="list-style-type: none">1. Full control over the service delivery2. Fast response times	<ol style="list-style-type: none">1. Often lack staff capacity and skill2. Difficult to administrate warranty claims3. Staff changes
O&M Service Firm	<ol style="list-style-type: none">1. Have specialized staff, skills and tools2. Labor, vehicle and other expenses are tax deductible expenses3. Contractor can maintain continuity through agency staff changes	<ol style="list-style-type: none">1. Contracts are hard to solicit for and monitor consistently

Procurement Vehicles - Contracted

Procurement Vehicle	Description	FEMP Resource
“Full & Open”	Traditional contracting method requiring development of a whole RFP and contract package	Operations and Maintenance (O&M) Request for Proposal Template for Government-Owned Solar Photovoltaic (PV) Systems - https://www.energy.gov/femp/articles/operations-and-maintenance-om-request-proposal-template-government-owned-solar
GSA Supply Schedule	Issue simple scope of work document with simple selection of contractor	Scope of work document “Performance Work Statement (PWS)”
Site Operating Agreements (e.g. BOSS)	Add simple scope language existing contract	FEMP to issue template language in FY24
Performance Approach	Utilize ESPC contract authority for O&M contracting	FEMP looking for demonstration site
ESPC/UESC	Add long-term O&M requirements to ESPC/UESC	

O&M Budget Considerations – Color of Money

- O&M Budgets Increase & Utility Budgets Decrease
- Made complicated by headquarters level budgeting



Reducing Cost and Improving Performance

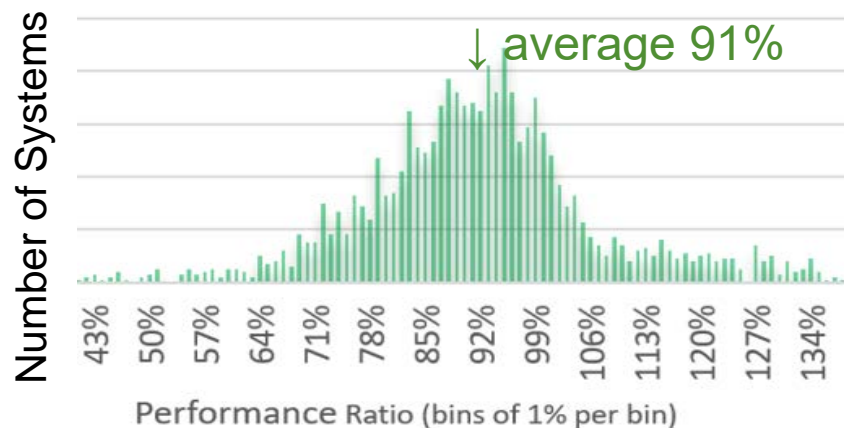
PV O&M Costs vary widely, but reported between \$10 and \$20/kW/year

At \$15/kW/year, O&M adds about \$0.01/kWh to cost of energy

Performance Ratio = actual production/expected production

5% performance loss adds about \$0.005 to the cost of energy

Performance can be improved with comprehensive O&M (overall average increase from 91% to 95%)



Under-Performing (lowest 25%)

- Little or no preventative O&M
- Some corrective O&M
- Can be increased from 83% to 94%

Average (25–50%)

- Some preventative O&M
- Good corrective O&M
- Can be increased from 89% to 94%

Optimal (100%)

- Quality assurance system in the planning and construction phases
- Comprehensive asset management
- Good preventative O&M
- Good corrective O&M

Good (50–75%)

- Comprehensive asset management
- Good preventative O&M
- Good corrective O&M

Performance data from 2,200 PV system in oSPARC

PV O&M Cost Model Inputs

Inputs

General Inputs

Analysis Period (Project Life)	25	years (40 max)
Discount Rate	7.00%	% per annum
Inflation Rate	2.00%	% per annum
Desired Confidence that Reserve Covers Cost	0.92	
Working Hours/year	2,080	

System Inputs

Name of System	Ground Mount Tracking	
Location	Denver, CO	
System Size (kWp DC)	10,000.0	
Energy Yield Year 1 (kWh/kWp/year)	1,400.0	
System Installed Cost	\$3,000,000	
Module Efficiency	16.0%	
Module Power (W STC)	305	
Array Area (m2)	62500	
Number of Modules	32787	
Module Type/ Degradation	Mono-crystal silicon: 0.36%/year	
Degradation Rate per year	0.0036	
Modules per String	14	
Number of Strings	2342	
Strings per Combiner Box	15	
Number of Combiner Boxes	157	
Combiner boxes per DC disconnect	1	
Number of DC Disconnects	157	
Inverter Type	Central Inverter	
Inverter Replacement Cost/ Wp	\$0.190	
Number of Inverters	10.0	
Inverter Capacity (kWp)	1,000.0	
Number of Transformers	10.0	
Inverter Warranty (years)	10.0	
PV Module Product Warranty (years)	10.0	
Other equipment (EPC) Warranty (years)	1.0	
Purchased monitoring contract (years)	0.0	Enter '0' if not applicable

Market Sector	Utility (1 MW)
Mounting Location	Ground Mount
Roof Slope	Sloped, 4:12
Type of Roofing Material	Composite Shingle
Mounting Type	Attached
Inspection technique	Aerial
Array Area per Roof Attachment (m2)	2.0
Number of Roof Attachments	31250
Ground Coverage Ratio (GCR)	33%
Site Area (acres)	52.6
Modules/Row	200
Total Rows:	164
Tracking or Fixed	1-axis Tracking
Rows per Tracked Block:(ignore untracked)	16
Total Tracking Blocks:(ignore untracked)	10.2
Foundations per row: (ignore rooftop)	10

Environmental Conditions

Indicate "1" if condition applies to project, "0" if not applicable

Snow	0
Pollen	1
Bird Populations	0
Sand/Dust	0
Humid	Not yet implemented
Hot	Not yet implemented
High Wind	Not yet implemented
Hail	Not yet implemented
Salt Air	Not yet implemented
Diesel Soot	Not yet implemented
Industrial Emissions	Not yet implemented
Construction Site Nearby	Not yet implemented
High Insolation	Not yet implemented

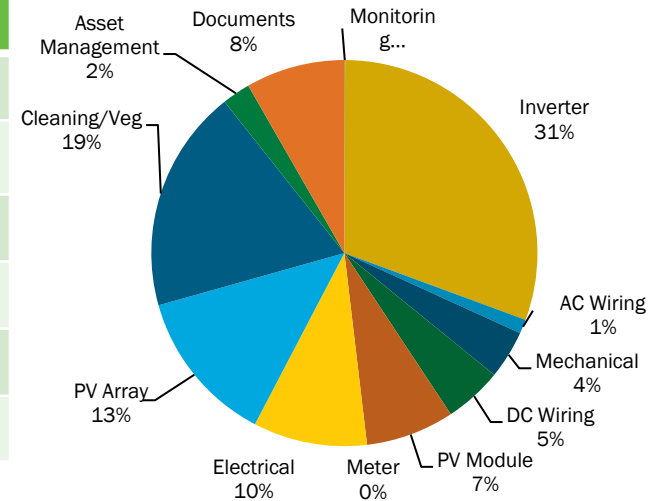
Inverter Types - Replacement Costs

Inverter Types	20 Year Replacement Cost (\$/W)
String Inverter	\$0.30
DC Optimizer	\$0.02 - 0.06
Central Inverter	\$0.19
Microinverter	\$0.51

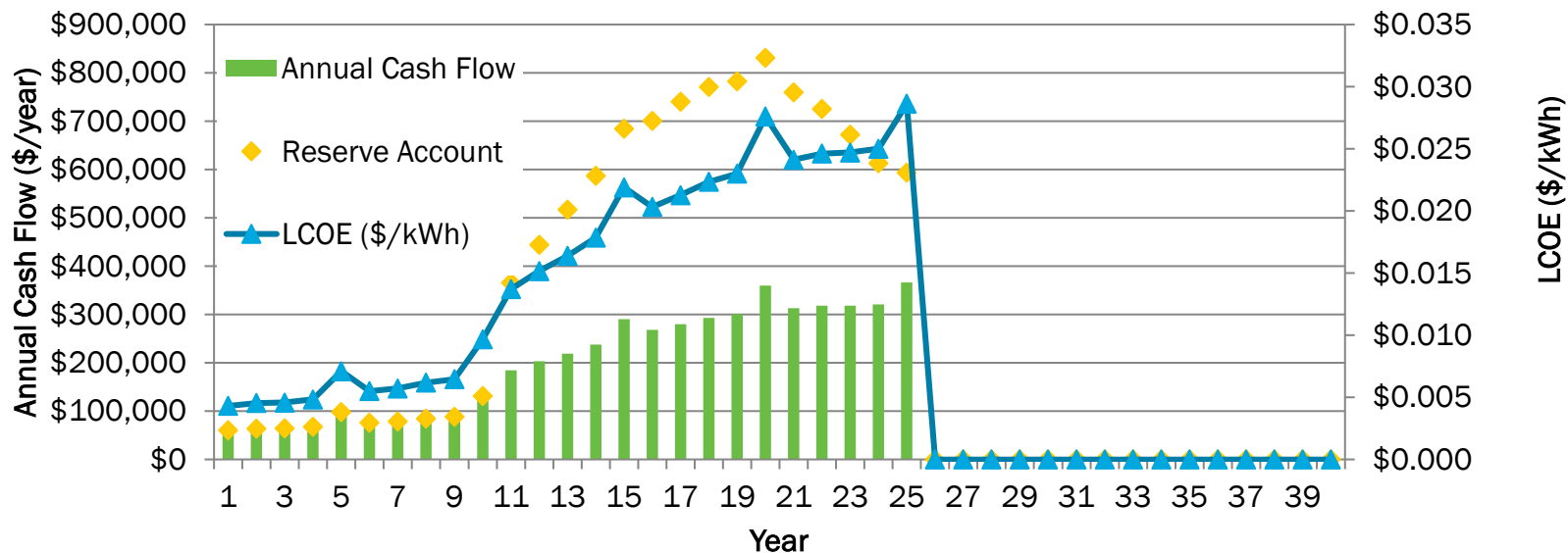
Q4 2015/Q1 2016 April 29, 2016. David Feldman NREL Daniel Boff DOE; Robert Margolis NREL

PV O&M Cost Model Results

Results on 100 kW Rooftop PV System	
Annualized O&M Costs (\$/year)	\$126,471
Annualized Unit O&M Costs (\$/kW/year)	\$12.65
Maximum Reserve Account (year 20)	\$831,685
Net Present Value O&M Costs (project life)	\$1,800,124
Net present value (project life) per rated power	\$0.180
NPV Annual O&M Cost per kWh	\$0.011



High LCOE in Late Performance Period



- Warranties have expired
- Inflation has raised parts and labor prices
- The Weibull failure distributions show high failure rates in later years
- On a per kWh basis, performance had degraded (0.5%/year)

O&M Activities

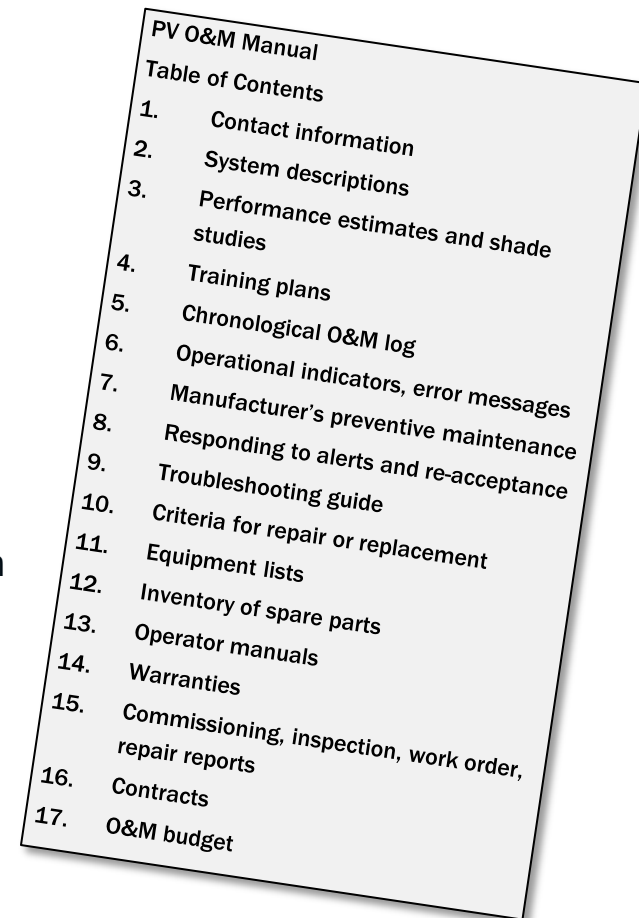
- **Administration**
 - Billing; accounting
 - Hiring subcontractors
 - Enforcement of warranties
 - Management of budget and reserves
- **Monitoring**
 - Metering for performance and safety
 - Alarms
 - Diagnostics
- **Preventive Maintenance**
 - Scheduled and planned
 - Expenditure is budgeted
- **Unforeseen Maintenance (repair)**
 - Unplanned or condition-based
 - Possible expenditure is kept in reserve or line-of-credit
 - Must be timely and effective



Inspection of a 67-kW PV system at Mesa Verde National Park. Photo by Andy Walker, NREL

O&M Plan Details

- **Administration**
 - Billing; accounting
 - Hiring subcontractors
 - Enforcement of warranties
 - Management of budget and reserves
- **Operations**
 - Controls
 - Utility interaction
- **Preventive Maintenance**
 - Scheduled and planned
 - Expenditure is budgeted
- **Monitoring**
 - Metering for revenue
 - Alarms
 - Diagnostics
- **Unforeseen Maintenance (repair)**
 - Unplanned or condition-based
 - Possible expenditure is kept in reserve or line-of-credit
 - Must be timely and effective

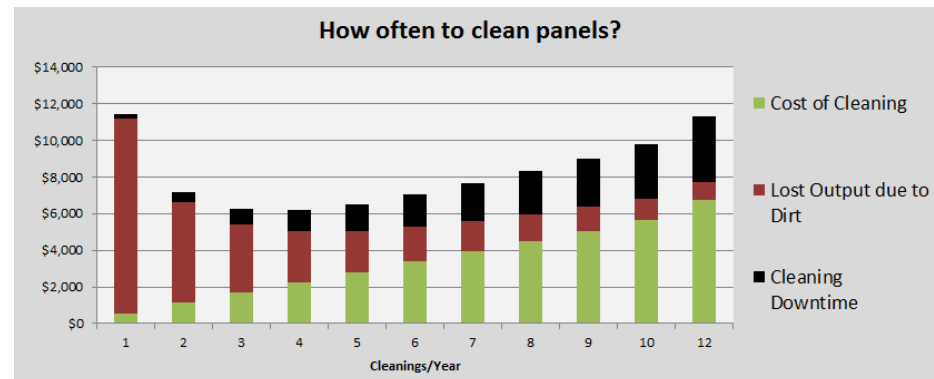


PV O&M Manual
Table of Contents

1. Contact information
2. System descriptions
3. Performance estimates and shade studies
4. Training plans
5. Chronological O&M log
6. Operational indicators, error messages
7. Manufacturer's preventive maintenance
8. Responding to alerts and re-acceptance
9. Troubleshooting guide
10. Criteria for repair or replacement
11. Equipment lists
12. Inventory of spare parts
13. Operator manuals
14. Warranties
15. Commissioning, inspection, work order, repair reports
16. Contracts
17. O&M budget

Cleaning Solar PV – Much Debated

- Most rely on rain to keep the array clean; no cleaning regimen
- Dirty modules run hot = loss of life
- Cleaning improves output by 6% [SMUD] or 7.4%
about 0.05% reduction in output per day due to dirt
- Depends on local sources of dirt
(e.g., diesel soot, dust, construction, agriculture, industrial pollution)
- Depends on dust corrosiveness
- Optimize cost of cleaning versus improvement in performance (see example below)
- Adapt cleaning schedule to rain, pollen season, bird season, etc.
- Clean PV modules with plain water or mild dishwashing detergent
Do not use brushes, any types of solvents, abrasives, or harsh detergents
- Cleaning robots are available for large systems



Inverter Topology & Inspection + O&M Scope

Central Inverter

- Must follow manufacturer's instructions on O&M to not void warranties
- Involves much more DC wiring, which might require more repair vs. AC wiring
- Electricians need extensive PPE when working on the system
- Disconnects can be more costly
- Monitoring is less complicated vs. micro/string inverters
- Numerous subsystem repairs are supported vs. replacing the whole unit in micro/string inverters
- Fans, filters and screens
- Gasket condition
- Corrosion of cabinet
- Screen – indicating faults and power, energy



Hurricane



Flooding & Stormwater Runoff



Hurricanes/Typhoons

- Eastern Seaboard, FL, TX, NC, SC, Guam, American Samoa



Tornadoes

- TX, OK, KS, NE, CO, SD



Earthquakes

- AK, CA, NV, HI, WA, WY, ID, MT, OR



Hail

- TX, AZ, CO, WY



Flooding

- FL, LA



Wildfires

- Western States

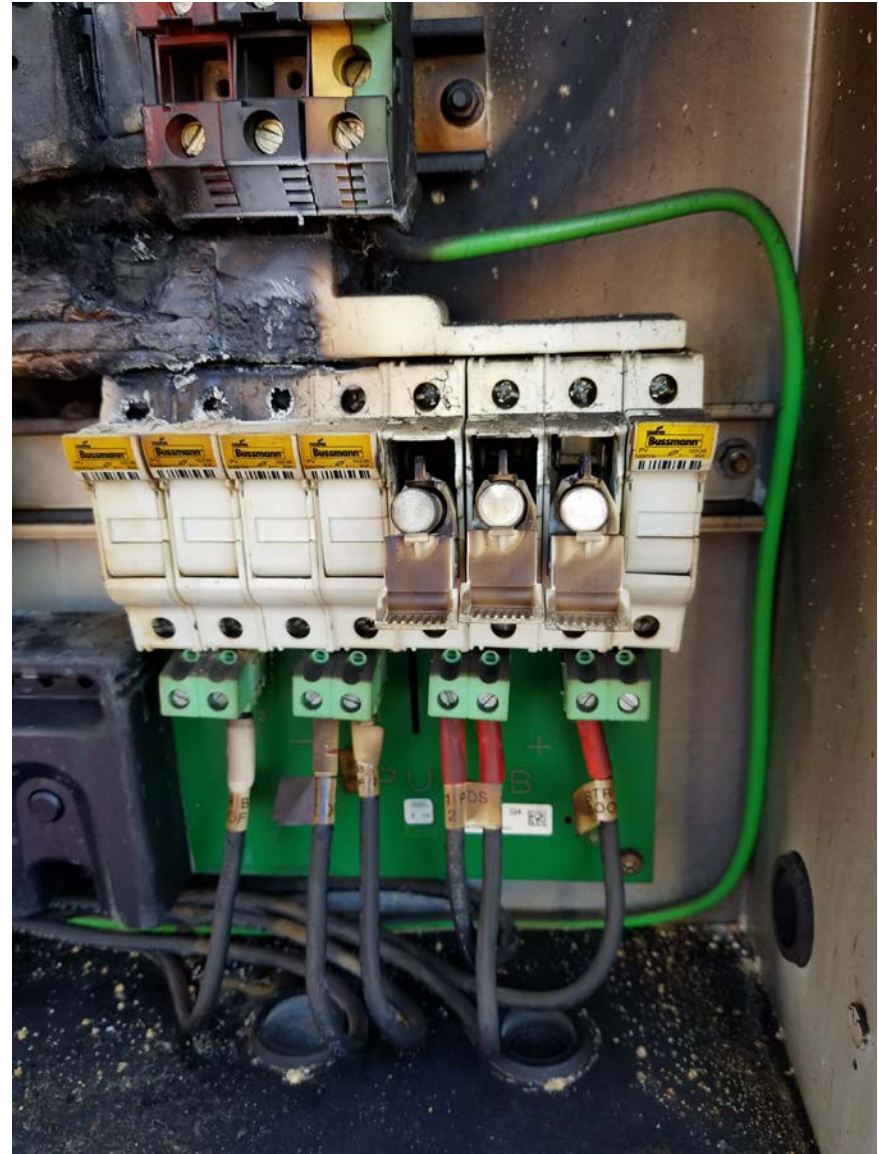
Photos of hurricane, hail and flooding by Andy Walker, NREL
Photos of Tornado, earthquake, wildfire from Powerpoint Stock Images

Before The Storm Event Hits

Measure	Action(s)
Power it all down!	<ul style="list-style-type: none">✓ Turn all disconnects into “open” position✓ Use qualified and trained personnel only
Prepare site	<ul style="list-style-type: none">✓ Remove debris and loose material from in and around array or lash down✓ Remove trees and branches at risk of falling on array
Check fasteners and bolted joints	<ul style="list-style-type: none">✓ Implement formal torque audit and take actions to tighten fasteners based on outcome✓ Replace any missing fasteners
Electrical equipment and conduit	<ul style="list-style-type: none">✓ Inspect gasketing in cabinets and make sure all equipment doors are closed with compression latches tight
General	<ul style="list-style-type: none">✓ Replace or backup plastic wire ties with metal versions or clips and or other means for securing string wiring

O&M: Key Role in Preventing Storm Damage

- ✓ Prep an array prior to storm arrival
- ✓ Identify and correct construction defects
- ✓ Bring array back online quickly without causing severe unintended damage to electrical system

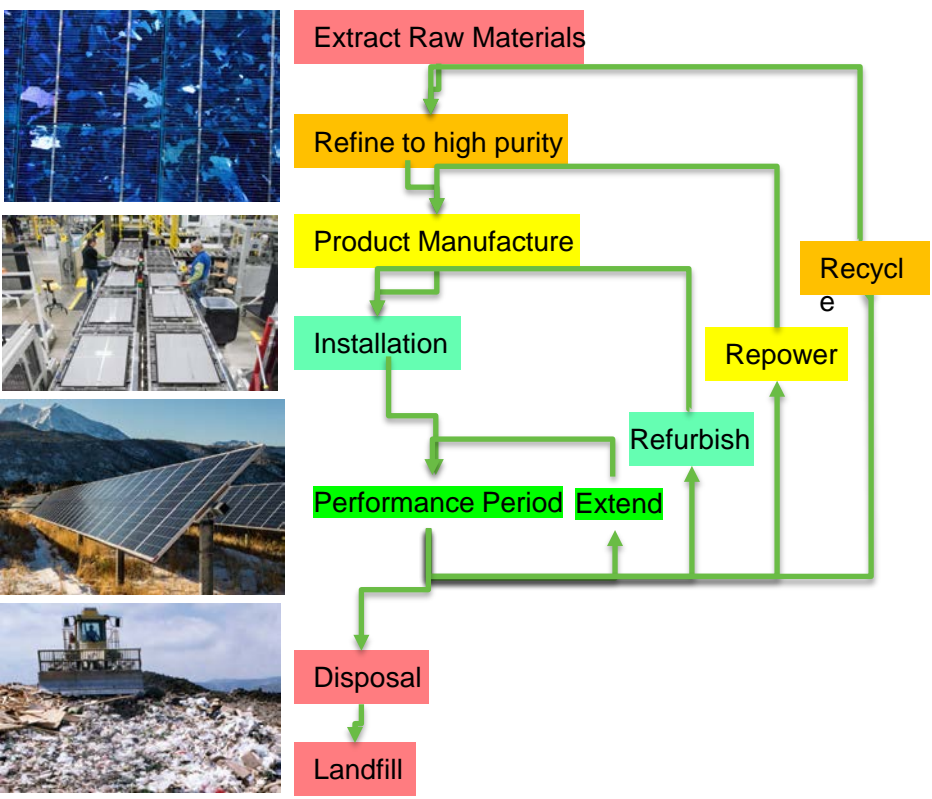


After The Storm Event

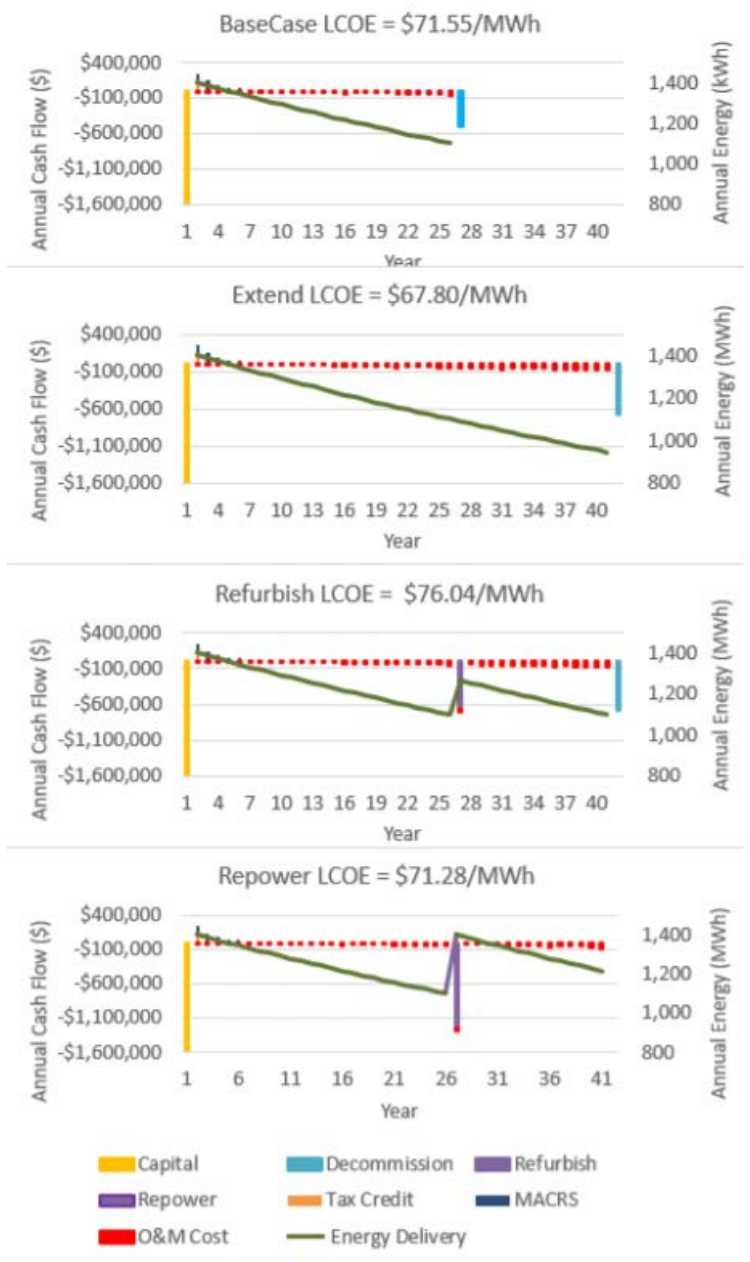
Measure	Action(s)
Test before you power up!	<ul style="list-style-type: none"> ✓ Each component of electrical system must be tested for faults, compromised wire insulation and loose lugs ✓ Megger test all wiring if possible ✓ Don't forget transformer – test for damage to windings ✓ All cabinets dried out first and if inundated with salt, cleaned by a licensed electrician <ul style="list-style-type: none"> ✓ Over current protection devices and disconnects may need to be serviced professionally ✓ Drain any standing water from conduit ✓ Don't forget to test power feed to meters and weathers stations
Manage array damage	<ul style="list-style-type: none"> ✓ Remove trees and branches at risk of falling on array
Check fasteners and bolted joints	<ul style="list-style-type: none"> ✓ Implement formal torque audit and take actions to tighten fasteners based on outcome ✓ Replace any missing fasteners
Electrical equipment and conduit	<ul style="list-style-type: none"> ✓ Inspect gasketing in cabinets and make sure all equipment doors are closed with compression latches tight
General	<ul style="list-style-type: none"> ✓ Replace or backup plastic wire ties with metal versions or clips and or other means for securing string wiring

Best Practices at the End of Performance Period

- Decommission
- Extend Performance Period
- Refurbish
- “RE-Power”
- Recycle



Photos from Images.NREL.gov 48004, 21769, 60066 (Dennis Schroeder), 5292 (David Parsons)



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Question & Answers

Reference Slides

Wire Sizing

- Ampacity Requirements (safety): **1.25*1.25*** amp
- Refer to section 300 of NEC
- Wire Length for 2% Voltage Drop in 12 V

Amps	#14	#12	#10	#8	#6	#4	#2	#1/0	#2/0	#4/0
1	45	70	115	180	290	456	720	.	.	.
2	22.5	35	57.5	90	145	228	360	580	720	1060
4	10	17.5	27.5	45	72.5	114	180	290	360	580
6	7.5	12	17.5	30	47.5	75	120	193	243	380
8	5.5	8.5	11.5	22.5	35.5	57	90	145	180	290
10	4.5	7	11.5	18	28.5	45.5	72.5	115	145	230
15	3	4.5	7	12	19	30	48	76.5	96	150
20	2	3.5	5.5	9	14.5	22.5	36	57.5	72.5	116
25	1.8	2.8	4.5	7	11.5	18	29	46	58	92
30	1.5	2.4	3.5	6	9.5	15	24	38.5	48.5	77
40	.	.	2.8	4.5	7	11.5	18	29	36	56
50	.	.	2.3	3.6	5.5	9	14.5	23	29	46
100	2.9	4.6	7.2	11.5	14.5	23
150	4.8	7.7	9.7	15
200	3.6	5.8	7.3	11

- Conduit: conductor fills 40% of cross sectional area

Wire Selection

Use only 90C (not 60 or 75C) temperature rating

Type	Temp. °C/°F	Moist	Conduit Req.	Sunlight Res.
PV	90/194	Wet	No	Yes
THHN	90/194	Damp	Yes	No
THWN	75/167	Wet	Yes	No
THWN	90/194	Dry	Yes	No
THWN-2	90/194	Wet	Yes	No
THW	75/167	Wet	Yes	No
THW-2	90/194	Wet	Yes	No
RHW	75/167	Wet	Yes	No
RHW-2	90/194	Wet	Yes	No
RHH	90/194	Damp	Yes	No
USE	75/167	Wet	No	Yes
USE-2	90/194	Wet	No	Yes
UF	60/140	Wet	No	Marked
SE	75/167	Wet	No	Yes

- PV special wire for PV systems
- T Thermoplastic insulation
- H 75°C (Note: lack of "H" indicates 60°C)
- HH 90°C
- N Nylon jacket
- W Moisture resistant
- R Rubber insulation
- U Underground use
- USE Underground Service Entrance *
- UF Underground Feeder *
- SE Service Entrance *
- -2 90°C and wet

Recent Products and Presentations

FEMP Trainings:

“Operations and Maintenance for Optimal Photovoltaic System Performance,”

<https://www4.eere.energy.gov/femp/training/>.

“O&M Best Practices for Small-Scale PV Systems”

<https://www4.eere.energy.gov/femp/training/training/om-best-practices-small-scale-pv-systems>

Best Practices in PV O&M. <https://www.nrel.gov/docs/fy17osti/67553.pdf>

The guide describes how to plan and deliver a cost-effective O&M program including dependencies on system type and condition and how to estimate cost and reserve account requirements. Scopes of work and model contract language are included in appendices.

O&M Cost Model. PV O&M Cost Model is available at <http://apsuite.sunspec.org/> the Cost Model User Guide [<https://sunspec.org/wp-content/uploads/2016/03/SunSpecPVOMCostModelUserManual-Beta.pdf>] that details the methods, assumptions, and calculations behind the on-line annual cost and reserve account calculations.

Open Solar Performance And Reliability Clearinghouse (oSPARC)

<http://sunspec.org/sunspec-osparc/>

Sandia PV ROM (Reliability, Operations & Maintenance) Database <http://energy.sandia.gov/tag/pvrom/>

Reference for alpha and beta in Weibull

PV Performance: Standards Organizations

- **UL - Underwriters Laboratories.**
> *Safety Certification, Insurance industry*
- **NFPA - National Fire Protection Association.**
> *National Electric Code; Fire Safety Testing*
- **ASTM - American Society for Testing and Materials.**
> *Performance Testing*
- **IEC - International Electrotechnical Commission.**
> *Compliance and Performance Testing*
- **IEEE - Institute of Electrical and Electronic Engineers.**
> *Performance Testing*
- **TUV Rheinland - European.**
> *Safety Certification*
- **CE - European Conformity.**
> *Performance Certification*
- **CSPC – Consumer Product Safety Commission.**
> *Safety certification.*



IEC PV Standards

Technical Committee 82 develops standards for PV. Some of the most relevant include:

IEC 1194 Characteristic Parameters of Stand-Alone PV Systems

IEC 1721 Resistance to Impact

IEC 1727 Characteristics of the PV Utility Interface

IEC 1829 On-site Measurement of i-v Characteristics of Crystalline Silicon PV Arrays

IEC 16904 Photovoltaic Devices: measurement of i-v curve; measurement and reference requirements; and many other requirements related to the characterization of PV cells and modules.

IEC 61215 Crystalline Silicon Terrestrial Photovoltaic (PV) Modules- Design Qualification and Type Approval (2005).

IEC 61646 Thin Film Terrestrial Photovoltaic (PV) Modules- Design Qualification and Type Approval (2008)

IEC 61853 Photovoltaic Module Performance Testing and Energy Rating (2010)

IEC 61730 PV Module Safety Qualification (2004)

IEC 62124 Photovoltaic Stand-Alone Systems- Design Verification (2004)

IEC 61727 Photovoltaic Systems- Characteristics of Utility Interface (2004)

IEC 61683 PV Systems- Power Conditioners-Procedure for Measuring Efficiency (2011)

IEC 62109 Safety of Power Converters for Use in Photovoltaic Power Systems

IEC 62446 Grid Connected Photovoltaic Systems- Minimum Requirements for System Documentation, Commissioning Tests, and Inspections (2009); working on Part II Operations and Maintenance

IEC 62548 Installation and Safety Requirements for Photovoltaic Generators (2011)

Standards Related to PV O&M

- IEC 62446-1, Photovoltaic (PV) systems - Requirements for testing, documentation and maintenance
- Part 1: Grid connected systems - Documentation, commissioning tests and inspection
- IEC 62446-2, Photovoltaic (PV) systems - Requirements for testing, documentation and maintenance
- Part 2: Grid connected systems - Maintenance of PV systems
- IEC 62446-3, Photovoltaic (PV) systems - Requirements for testing, documentation and maintenance
- Part 3: Photovoltaic modules and plants - Outdoor infrared thermography
- IEC 62548, *Photovoltaic (PV) arrays – Design requirements*
- EC 61724-1:2017
- Photovoltaic system performance - Part 1: Monitoring
- IEC 61724-2 Ed. 1.0, Photovoltaic system performance - Part 2: Capacity evaluation method
- IEC 61724-3 Ed. 1.0 Photovoltaic system performance - Part 3: Energy evaluation method
- IEC TS 61836 Ed. 3, Solar photovoltaic energy systems - Terms, definitions and symbols
- IEC TS 63109 - Information Model for Availability
- NFPA 70E, Standard for Electrical Safety in the Workplace, documents electrical safety work practices enforced in the U.S

IEEE PV Standards

- IEEE 519 Recommended Practices and Requirements for Harmonic Control in Electric Power Systems
- IEEE 927 Recommended Practices for Installation and Maintenance of Lead Acid Batteries for PV Systems
- P929 Recommended Practice for Utility Interface of Photovoltaic (PV) Systems
- IEEE 1145 Installation and Maintenance of Nickel Cadmium Batteries for PV Systems
- IEEE 1262 Recommended Practice for PV Module Qualification PV Module Performance and Reliability
- IEEE 1374 Guide for Terrestrial PV Power System Safety
- IEEE1547 Standard for Interconnecting Distributed Resources with Electric Power Systems
 - display “Utility-Interactive” on the listing label
 - frequency and voltage limits, power quality, non-islanding inverter testing
 - 1547a allows low frequency ride through, low voltage ride through, and non-unity power factor
- IEEE1526 Recommended Practice for Testing the Performance of Stand Alone Photovoltaic Systems
- IEEE2030 Guide for Smart Grid Interoperability of Energy Technology and Information Technology operation with Electric Power Systems and End-use Applications and Loads

Underwriters Laboratory (UL)

- Standards for Electrical Equipment Safety relates mainly to manufacturers.
- The National Electric Code requires that almost any piece of equipment used in a PV system is “listed” by a nationally recognized testing laboratory, such as UL (<http://www.ul.com>) and most jurisdictions in the US will not issue an electric permit unless all the components are so listed, including not only PV modules and inverters but wire, breakers, and all other components. UL ratings for common components of PV systems include:
 - UL1703 Standard for Safety for Flat Plate Photovoltaic Modules and Panels
 - UL1741 Inverters, Converters, Controllers and Interconnect System Equipment for Use with Distributed Energy Resources
 - UL2703 Rack Mounting Systems and Clamping Devices for Flat Plate Photovoltaic Modules

ASTM Standards related to PV

- **E927-10 Standard Specification for Solar Simulation for Terrestrial Photovoltaic Testing**
- **E1026-08 Standard Test Methods for Electrical Performance of Non-concentrator Terrestrial Photovoltaic Modules and Arrays...**
- **E1038-10 Standard Test Methods for Determining Resistance of Photovoltaic Modules to Hail...**
- **E1171-09 Standard Methods for Photovoltaic Modules in Cyclic Temperature and Humidity Environments**
- **E1462-00(2006) Standard Test Methods for Insulation Integrity and Ground Path Continuity of Photovoltaic Modules**
- **E1799-08 Standard Practice for Visual Inspection of PV Modules**
- **E1830-09 Standard Test Methods for Mechanical Integrity PV Modules**
- **ASTM is also working on standards for installation of PV on rooftops; performance, weathering and aging; and accelerated life testing of PV modules, all of which will be useful when completed.**

National Fire Protection Association (NFPA)

National Electrical Code (NEC)

Electrical Power System Installation

relates to electrical trade and industry experts.

NEC Article 300: Wiring Methods and Materials

NEC Article 480: Storage Batteries

NEC Article 690: Article 690: Solar Photovoltaic Systems

requires listing for utility interface inverters by “Nationally Recognized Testing Laboratory (NRTL)” such as:

Underwriters Laboratory (UL)

Edison Testing Laboratories (ETL)

Factory Mutual Research (FM)

NEC Article 705: Interconnected Electrical Power Production Sources

NEC Article 720: Circuits and Equipment Operating at Less Than 50V

Check out <http://www.nmsu.edu/~tdi/codes&.htm>

Publications addressing PV O&M

Topic /Paper Title	Link
<i>Model of Operation and Maintenance Costs for Photovoltaic Systems*</i>	https://www.nrel.gov/docs/fy20osti/74840.pdf
<i>Performance of Photovoltaic Systems Recorded by Open Solar Performance and Reliability Clearinghouse (oSPARC)*</i>	https://www.nrel.gov/docs/fy19osti/75162.pdf
<i>Best Practices in Operation and Maintenance of PV Systems*, 3rd Ed.</i>	https://www.nrel.gov/docs/fy19osti/73822.pdf
<i>Severe Weather Factors for Existing Asset Owners</i>	Final review and approval at LBNL
<i>Insurance in the Operation of Photovoltaic Plants</i>	https://www.nrel.gov/docs/fy21osti/78588.pdf
<i>Best Practices at the End of the Photovoltaic System Performance Period</i>	https://www.nrel.gov/docs/fy21osti/78678.pdf
<i>PV Fleet Performance Data Initiative: Performance Index-Based Analysis</i>	https://www.nrel.gov/docs/fy21osti/78720.pdf
<i>Cybersecurity in Photovoltaic Plant Operations</i>	https://www.nrel.gov/docs/fy21osti/78755.pdf

Component Specifications

PV Component Codes and Standards and Their Voltage Limits

Applicable Area	Geography	Code	Current Voltage Limitation	Expected Future Changes
Modules	International	IEC 61215, IEC 61646, IEC 61730-1, IEC 61730-2	1,500 Vdc	Global Harmonization with UL
	North America	UL 1703	1,500 Vdc	Adjusted mid-2015
	Japan	JIS C 8990:2009, JIS C 8991:2011, JIS C 8992-1:2010, JIS C 8992-2:2010, JIS Q 8901:2012	1,000 Vdc	-
Junction Boxes	International	IEC 62790	1,500 Vdc	-
	International	TUV 2 Pfg 1798 (US), TUV EN 50548 (International)	1,500 Vdc	-
	North America	UL 1703; UL 746C	1,500 Vdc	Adjusted mid-2015 for 1,500 Vdc
Connectors	International	IEC 62852	1,500 Vdc	-
	Europe	EN 50521	1,500 Vdc	-
	North America	UL 6703, UL 6703a, UL 1703, UL 1977, UL 746C	1,500 Vdc	Adjusted mid-2015 for 1,500 Vdc
Cabling	International	IEC 60228	1,500 Vdc	-
	International	TUV 2Pfg1990/05.12 (International), TUV 2Pfg 1169/08.2007 (expiring in 2017)	Enables 1,500 Vdc cabling	-
	Europe	EN 50618 (will replace TUV standards above – enable 1,500 V)	1,500 Vdc	-
	North America	UL 4703	2,000 Vdc	-
Wiring Harnesses	North America	JCS 4517:2013	1,500 Vdc	-
Fuses and Disconnects	North America	UL 9703	None	-
Combiner Boxes	International	IEC 60269-6	1,500 Vdc	-
	North America	UL 98, UL 98 B	1,500 Vdc	-
	International	IEC 60947-3	1,500 Vdc	-
Inverters	North America	UL 1741	No voltage limits, though testing specifics only for 1,000 Vdc	2016-2017 Global Harmonization
	International	IEC 62109-1, IEC 62109-2	2,000 Vdc	-
	North America	IEEE 1547, IEEE 1547.1	-	-
	North America	UL 62109-1, UL 62109-2	2,000 Vdc	-
	North America	UL 1741	No voltage limits, though testing specifics only for 1,000 Vdc	2016 harmonization with IEC
System Standards and Codes	Japan	JEAC 9701:2012	1,000 Vdc	-
	International	IEC 60364-7-712, IEC 61727	1,500 Vdc	-
	United States	NEC 2011, NEC 2014, NEC 2017 (in development)	Limits rooftop voltage to 1,000 Vdc for commercial, 600 Vdc residential, no utility specification	Update in 2017
	United States	NESC	No voltage limits, UL often still required for utility projects	-
	Japan	JIS C 0364-7-712:2008	1,000 Vdc, though 1,500 Vdc systems are not prohibited	-

Resources: End of Performance Period

- End of PV Performance Period / Repowering PV <https://www.nrel.gov/docs/fy21osti/78678.pdf>
- NSF 457, 2019 - Sustainability Leadership Standard for Photovoltaic Modules and Photovoltaic Inverters https://global.ihs.com/doc_detail.cfm?document_name=NSF%20457&item_s_key=00745029
- Best Practices in Operation and Maintenance of PV Systems <https://www.nrel.gov/docs/fy19osti/73822.pdf>
- Insurance Hazard Data related to Photovoltaic Systems <https://www.nrel.gov/docs/fy21osti/78588.pdf>
- PV Fleet Performance Data Initiative: Performance Index-Based Analysis <https://www.nrel.gov/docs/fy21osti/78720.pdf>
- Cybersecurity in Photovoltaic Plant Operations <https://www.nrel.gov/docs/fy21osti/78755.pdf>
- “PV ROM (Reliability, Operations & Maintenance) Database” Sandia National Laboratories <http://energy.sandia.gov/tag/pvrom/> Reference for alpha and beta in Weibull failure distributions
- FEMP Severe Weather Fact Sheet <https://www.energy.gov/eere/femp/downloads/solar-photovoltaic-systems-hurricanes-and-other-severe-weather>
- Solar Under Storm: Designing Hurricane-Resilient PV Systems <https://www.rmi.org/solar-under-storm-designing-hurricane-resilient-pv-systems/>
- Operations and Maintenance for Optimal Photovoltaic System Performance On-Demand Training <https://www4.eere.energy.gov/femp/training/>
- O&M Best Practices for Small-Scale PV Systems On-Demand Training <https://www4.eere.energy.gov/femp/training/training/om-best-practices-small-scale-pv-systems>

Resources: Preventing & Recovering from Damage

- *PV System Owner's Guide to Identifying, Assessing, and Addressing Weather Vulnerabilities, Risks, and Impacts* (<https://www.energy.gov/sites/default/files/2021-09/pv-system-owners-guide-to-weather-vulnerabilities.pdf>)
- Solar Photovoltaic Systems in Hurricanes and Other Severe Weather, Shepherd and Robinson 2018. https://www.energy.gov/sites/prod/files/2018/08/f55/pv_severe_weather.pdf
- FEMP [Energy Savings Performance Contract/Energy Sales Agreements](#) ,[Energy Savings Performance Contract Energy Sales Agreement Toolkit](#)
- Solar Photovoltaics in Severe Weather: Cost Considerations for Storm Hardening PV Systems for Resilience. Elsworth and Van Geet 2020. <https://www.nrel.gov/docs/fy20osti/75804.pdf>
- National Renewable Energy Laboratory, Sandia National Laboratory, SunSpec Alliance, and the SunShot National Laboratory Multiyear Partnership (SuNLaMP) PV O&M Best Practices Working Group. 2018. Best Practices for Operation and Maintenance of Photovoltaic and Energy Storage Systems; 3rd Edition. Golden, CO: National Renewable Energy Laboratory. NREL/TP-7A40-73822. <https://www.nrel.gov/docs/fy19osti/73822.pdf>.
- Schwab, Amy, Andy Walker, and Jal Desai. 2020. Insurance in the Operation of Photovoltaic Plants. Golden, CO: National Renewable Energy Laboratory. NREL/TP-6A20-78588. <https://www.nrel.gov/docs/fy21osti/78588.pdf>
- Curtis, Taylor, Garvin Heath, Andy Walker, Jal Desai, Edward Settle, and Cesasr Barbosa. 2021. Best Practices at the End of the Photovoltaic System Performance Period. Golden, CO: National Renewable Energy Laboratory. NREL/TP-5D00-78678. <https://www.nrel.gov/docs/fy21osti/78678.pdf>
- Solar Under Storm 1, 2, and 3. <https://rmi.org/solar-under-storm-designing-hurricane-resilient-pv-systems/>
- FEMA MAT Report https://www.fema.gov/sites/default/files/2020-07/mat-report_hurricane-irma-maria_virgin-islands.pdf
- National Center for Disaster Preparedness. U.S Natural Hazards Index. Earth Institute, Columbia University. <https://ncdp.columbia.edu/library/mapsmapping-projects/us-natural-hazards-index/>
- FEMA. Risk Mapping, Assessment and Planning (Risk MAP) <https://www.fema.gov/flood-maps/tools-resources/risk-map?web=1&wdLOR=c629CEADE-012F-439D-8468-214B9D70CA18>
- USGS. 2018 Long-term National Seismic Hazard Map. <https://www.usgs.gov/media/images/2018-long-term-national-seismic-hazard-map>
- USAA. Hail Risk. https://www.usaa.com/inet/wc/adv_advice-home-hailriskmap-ig